

Wolfram Schott
2018

Two Hand Tapers



Two Hand Tapers

This is a collection of 95 tapers of two-hand bamboo rods, mostly of rods from major rod companies.

I have had many of them in my workshop over time, for minor repairs or full overhauling, where I measured them with or without varnish. For several, also, other details are listed, like guide placement, ferrule size, handle length, etc. Other rods in possession of angling friends I could borrow for measuring.

Some of the tapers have been published in my paper "European Rod Tapers" (2006).

Rod making friends from different countries have contributed with measurements of their rods. Their names appear on top of the table(s).

Yet others have contributed tapers of rods of their own making. Many thanks to them. Other makers I have asked for a contribution were concerned about the work they have put into their tapers and would rather not share them with the public. Something I can understand.

The joined rods were measured, at the given intervals (usually 5 inches), over all three pairs of flats (1-4, 2-5, 3-6), and the mean value was recorded. Often, the calibrations right next to the ferrule are given, too, at the last possible position. The measurements start at the very tip of the tip-ring (= 0, zero), or just below the tip-top guide (= usually 2 in.) and continues towards the butt (handle). Under the handle no measurements could be taken, so a guesstimated continuation is drawn in the graphs as a dotted line.

Both tips of rods (sometimes even 3 tips and 2 mids) were measured and the mean value is given in the tables. Several rods of the same model are listed twice or more, to show the latitude of a given taper. Some tapers may have been adjusted or changed during their time of production, sometimes several decades.

When guide positions are recorded, they start at the very end (tip) of the (joined) rod, and continue towards the handle.

Most rods have ferrules of rather large dimensions. All ferrules are of the step-down type, of nickel silver or brass. Others, notably Sharpe's of Aberdeen, are "spliced". The splices, when joined, are some 30-40 % or more thicker than the adjacent parts, to bear the extra stress involved over the joining (see graphs). For transport or storage they are covered with splice-protectors. I have measured some of these splices, sections joined (taped), at 1 inch intervals, also over all 3 pairs of flats. They are marked yellow in the tables. Others are measured only at the thickest point, with yet others the splices are omitted. Sharpe's rods are, also, impregnated, using the Orvis patent procedure from 1950.

Very long and stout rods often have the butt-pieces and sometimes also the mid-pieces double-built. This can be seen when removing the butt-caps, or at the splice-faces.

Also included are 2 non-fly-rod tapers. Nos. 23 and 24 are Spinning and Roach Rods, respectively. And 2 rods from older literature, nos. 79 and 80. Finally I have included some Greenheart-tapers from the famous Alexander Grant as produced by Playfair of Aberdeen.

More info about Grant and Playfair can be obtained here:

http://www.feathersfliesandphantoms.co.uk/c_playfair_9.html

Two of the taper-sheets (diagrams) presented there are "translated" into more readable tables and graphs (thanks to Colin Innes for kind permission). Information about the owner of the 18-foot monster can be found in the internet.

Some Makers (companies) numbered their rods with letters and numbers, after their own peculiar system. Those of Hardy and Pezon & Michel can be found in the internet. Others, like H.L. Leonard, can only be narrowed down to a time-frame according to the inscription (stamp) on the rod (usually on the reel-seat). Hørgård of Norway started numbering his rods right from the start of the company in 1934, and continued to do so until its closing in 1985. Yet other rods have no numbers.

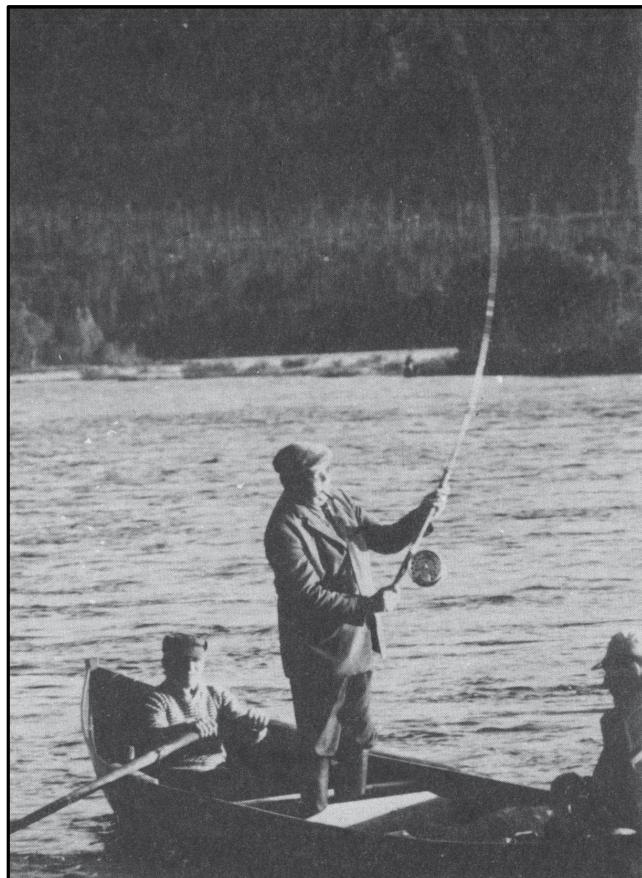
I have included, in the appendix, a table of production data for Sharpe's rods, re-arranged from information available from the internet.

Also, a list of rod-models produced by Hørgård, from after WW II until 1985. The last ever made Two-Hander was a double-built model H. C. of 12' 0" with the number 118809. It was given as a present to rod maker foreman Thorleif Wanvik when he retired.

Little information is provided relating to rod companies. In the age of the Internet it is easy to "google" for such information.

In the appendix I have included a number of graphs and some more information as well as photos of rods or details. Also some pictures of ferrule making from solid stock.

Wolfram Schott
Jan. 2018



His Grace, the 9th Duke of Roxburghe casting with his 18 foot rod and his number 1 Hardy Alta reel, ca. 1950

5

6

7

8

Hardy
LRH Spey Casting
13' 9" # 10/11
Nr. H 8355 (1956)

over varnish

Hardy
LRH Spey Casting
13' 9" # 10/11
Nr. H 26825 (1959)

over varnish

Hardy
LRH Greased Line
13' 0" # 8/9
Nr. H 21983 (1959)

over varnish

Hardy
LRH Greased Line
13' 0" # 8/9
Nr. H 26810 (1959)

over varnish

Length (in)	Diam. (mm)	Diam. (in)									
1	4,18	0,164	1	4,18	0,164	1	3,13	0,123	1	2,80	0,110
5	4,53	0,178	5	4,52	0,178	5	3,55	0,140	5	3,32	0,131
10	5,17	0,203	10	5,22	0,206	10	4,31	0,170	10	3,93	0,155
15	5,90	0,232	15	5,88	0,231	15	4,91	0,193	15	4,59	0,181
20	6,49	0,255	20	6,50	0,256	20	5,44	0,214	20	5,05	0,199
25	7,07	0,278	25	6,95	0,274	25	6,03	0,237	25	5,54	0,218
30	7,37	0,290	30	7,31	0,288	30	6,34	0,250	30	5,87	0,231
35	7,71	0,304	35	7,63	0,300	35	6,76	0,266	35	6,31	0,248
40	8,04	0,316	40	8,10	0,319	40	7,11	0,280	40	6,71	0,264
45	8,46	0,333	45	8,57	0,337	45	7,39	0,291	45	7,08	0,279
50	8,92	0,351	50	8,95	0,352	49	7,65	0,301	49	7,28	0,287
52	9,13	0,359	52	9,00	0,354						
						55	8,28	0,326	55	7,97	0,314
60	9,57	0,377	60	9,57	0,377	60	8,67	0,341	60	8,39	0,330
65	9,77	0,385	65	9,90	0,390	65	8,91	0,351	65	8,63	0,340
70	10,08	0,397	70	10,19	0,401	70	9,30	0,366	70	9,03	0,356
75	10,36	0,408	75	10,49	0,413	75	9,51	0,375	75	9,14	0,360
80	10,72	0,422	80	10,76	0,424	80	9,91	0,390	80	9,51	0,374
85	10,88	0,428	85	11,02	0,434	85	10,10	0,398	85	9,74	0,383
90	11,23	0,442	90	11,25	0,443	90	10,41	0,410	90	10,02	0,394
95	11,49	0,452	95	11,67	0,459	95	10,69	0,421	95	10,35	0,407
100	11,86	0,467	100	11,99	0,472	100	11,04	0,435	100	10,51	0,414
105	11,98	0,472	105	12,03	0,474						
106	12,04	0,474	106	12,08	0,475	108	11,03	0,434	108	10,83	0,426
						110	11,19	0,441	110	11,00	0,433
115	12,36	0,487	115	12,63	0,497	115	11,58	0,456	115	11,20	0,441
120	12,65	0,498	120	13,00	0,512	120	12,15	0,478	120	11,49	0,452
125	12,97	0,511	125	13,23	0,521	125	12,42	0,489	125	11,92	0,469
130	13,29	0,523	130	13,60	0,535	130	12,57	0,495	130	12,31	0,485
135	13,67	0,538	135	13,88	0,547	133	12,80	0,504	133	12,31	0,485
140	14,03	0,552	140	14,18	0,558	156	13,80	0,543	156	13,31	0,524
142	14,12	0,556	142	14,18	0,558						
165	15,00	0,591	165	15,18	0,598						

Guides, from top

Guides, from top

Guides, from top

Guides, from top

Nr.	cm	in	Nr.	cm	in	Nr.	cm	in	Nr.	cm	in
0	0,0	0,0	0	0,0	0,0	0	0	0	0	0	0
1	8,5	3,3	1	8,2	3,2	1	14,0	5,5	1	13,0	5,1
2	28,6	11,3	2	28,5	11,2	2	29,0	11,4	2	28,4	11,2
3	53,6	21,1	3	50,5	19,9	3	49,2	19,4	3	49,0	19,3
4	82,0	32,3	4	82,0	32,3	4	72,0	28,3	4	71,6	28,2
5	112,8	44,4	5	113,0	44,5	5	95,5	37,6	5	94,8	37,3
6	153,0	60,2	6	153,0	60,2	6	118,5	46,7	6	118,0	46,5
7	188,5	74,2	7	188,0	74,0	7	141,5	55,7	7	140,8	55,4
8	225,0	88,6	8	224,5	88,4	8	166,0	65,4	8	165,0	65,0
9	259,0	102,0	9	258,0	101,6	9	191,0	75,2	9	190,0	74,8
10	312,5	123,0	10	312,5	123,0	10	217,0	85,4	10	216,0	85,0
			11	245,0	96,5	11	244,0	96,1			
			12	276,0	108,7	12	275,2	108,3			
			13	312,5	123,0	13	311,0	122,4			

9

10

11

12

Hardy dark cane
Wye
13' 6" # 10
Nr. H 70133 (1965+)

over varnish

Hardy
Wye
13' 6" # 10
Nr. H 61028 (1964)

over varnish

Hardy
Wye
13' 6" # 10
Nr. HH C/M (03/1978)

over varnish

Hardy
Wye
13' 6" # 10
Nr. H 8685 (1956)

over varnish

Length (in)	Diam. (mm)	Diam. (in)									
1	3,27	0,129	1	3,37	0,133	1	3,32	0,131	1	3,29	0,129
5	3,72	0,146	5	3,62	0,143	5	3,80	0,150	5	3,60	0,142
10	4,40	0,173	10	4,22	0,166	10	4,43	0,174	10	4,32	0,170
15	4,94	0,194	15	4,87	0,192	15	5,04	0,199	15	4,86	0,191
20	5,37	0,211	20	5,40	0,213	20	5,61	0,221	20	5,40	0,212
25	5,88	0,231	25	5,98	0,236	25	6,15	0,242	25	5,79	0,228
30	6,39	0,252	30	6,44	0,254	30	6,55	0,258	30	6,22	0,245
35	6,81	0,268	35	6,91	0,272	35	7,01	0,276	35	6,69	0,264
40	7,34	0,289	40	7,45	0,293	40	7,59	0,299	40	7,19	0,283
45	7,74	0,305	45	7,87	0,310	45	8,06	0,317	45	7,52	0,296
50	8,12	0,320	50	8,32	0,327	50	8,37	0,329	50	7,94	0,313
52	8,23	0,324	52	8,48	0,334	52	8,58	0,338	52	8,23	0,324
								0,000			
57	8,82	0,347	57	8,87	0,349	57	8,98	0,354	57	8,84	0,348
60	9,08	0,357	60	9,20	0,362	60	9,23	0,364	60	9,02	0,355
65	9,37	0,369	65	9,41	0,370	65	9,51	0,374	65	9,65	0,380
70	9,66	0,380	70	9,67	0,381	70	9,71	0,382	70	10,00	0,394
75	9,85	0,388	75	9,91	0,390	75	10,08	0,397	75	10,45	0,411
80	10,23	0,403	80	10,22	0,402	80	10,36	0,408	80	10,69	0,421
85	10,44	0,411	85	10,52	0,414	85	10,62	0,418	85	10,62	0,418
90	10,75	0,423	90	10,75	0,423	90	10,93	0,430	90	10,69	0,421
95	11,09	0,437	95	11,15	0,439	95	11,19	0,441	95	10,98	0,432
100	11,40	0,449	100	11,55	0,455	100	11,52	0,454	100	11,17	0,440
105	11,67	0,459	105	11,85	0,467	105	11,84	0,466	105	11,42	0,449
								0,000			
112	11,98	0,472	112	12,12	0,477	112	12,09	0,476	112	11,92	0,469
115	12,33	0,485	115	12,31	0,485	115	12,34	0,486	115	12,09	0,476
120	12,62	0,497	120	12,73	0,501	120	12,65	0,498	120	12,50	0,492
125	13,03	0,513	125	13,09	0,515	125	13,24	0,521	125	12,92	0,509
130	13,45	0,529	130	13,54	0,533	130	13,53	0,533	130	13,29	0,523
135	13,70	0,539	135	13,97	0,550	135	14,04	0,553	135	13,76	0,542
138	14,02	0,552	138	14,24	0,560	138	14,09	0,555	138	13,76	0,542
162	15,00	0,591	162	15,24	0,600	162	15,09	0,594	162	14,76	0,581

Ferrules: 9,19 + 12,17 mm
= app. 23/64 + 33/64

Guides, from top

Guides, from top

Guides, from top

Guides, from top

Nr.	cm	in									
0	0,0	0,0	0	0,0	0,0	0	0,0	0,0	0	0,0	0,0
1	13,0	5,1	1	14,0	5,5	1	13,5	5,3	1	13,0	5,1
2	28,5	11,2	2	29,5	11,6	2	28,0	11,0	2	28,5	11,2
3	51,2	20,2	3	52,0	20,5	3	50,0	19,7	3	51,5	20,3
4	79,5	31,3	4	80,0	31,5	4	77,5	30,5	4	79,5	31,3
5	112,5	44,3	5	113,5	44,7	5	111,2	43,8	5	113,5	44,7
6	146,7	57,8	6	149,0	58,7	6	148,3	58,4	6	148,0	58,3
7	183,0	72,0	7	184,8	72,8	7	183,5	72,2	7	184,0	72,4
8	219,0	86,2	8	220,0	86,6	8	220,5	86,8	8	220,0	86,6
9	257,5	101,4	9	259,0	102,0	9	258,0	101,6	9	259,0	102,0
10	308,0	121,3	10	309,0	121,7	10	309,5	121,9	10	306,5	120,7

13

14

15

16

Hardy Wye 13' 6" # 10 post numbered			Hardy Wye 12' 6" # 9 Nr. E 98184 (1955)			Hardy Wye 12' 6" # 9 Nr. H 13728 (1957)			Hardy Wye 12' 6" # 9 Nr. J 2903 (09/1976) J/D over varnish		
Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)
1	3,20	0,126	1	3,14	0,124	2	3,11	0,122	2	2,95	0,116
5	3,65	0,144	5	3,75	0,148	5	3,57	0,140	5	3,36	0,132
10	4,30	0,169	10	4,30	0,169	10	4,30	0,169	10	4,00	0,157
15	4,97	0,196	15	4,83	0,190	15	4,93	0,194	15	4,72	0,186
20	5,60	0,220	20	5,22	0,206	20	5,41	0,213	20	5,28	0,208
25	6,08	0,239	25	5,54	0,218	25	5,77	0,227	25	5,63	0,222
30	6,46	0,254	30	5,90	0,232	30	6,12	0,241	30	6,04	0,238
35	6,94	0,273	35	6,45	0,254	35	6,55	0,258	35	6,52	0,256
40	7,50	0,295	40	6,92	0,272	40	6,91	0,272	40	6,81	0,268
45	7,95	0,313	45	7,35	0,289	45	7,29	0,287	45	7,16	0,282
50	8,25	0,325	48	7,55	0,297	48	7,52	0,296	48	7,51	0,296
60	9,00	0,354	55	8,40	0,331	55	8,30	0,327	55	8,15	0,321
65	9,30	0,366	60	8,72	0,343	60	8,60	0,338	60	8,61	0,339
70	9,55	0,376	65	9,15	0,360	65	8,95	0,352	65	8,89	0,350
75	9,90	0,390	70	9,47	0,373	70	9,35	0,368	70	9,28	0,365
80	10,30	0,406	75	9,76	0,384	75	9,60	0,378	75	9,54	0,376
85	10,48	0,413	80	10,02	0,394	80	9,92	0,391	80	9,87	0,389
90	10,72	0,422	85	10,33	0,407	85	10,24	0,403	85	10,21	0,402
95	11,00	0,433	90	10,54	0,415	90	10,54	0,415	90	10,47	0,412
100	11,35	0,447	95	10,81	0,426	95	10,91	0,430	95	10,68	0,420
105	11,80	0,465									
			105	11,38	0,448	105	11,28	0,444	105	11,23	0,442
115	12,30	0,484	110	11,57	0,456	110	11,40	0,449	110	11,71	0,461
120	12,60	0,496	115	11,81	0,465	115	11,83	0,466	115	11,75	0,462
125	13,00	0,512	120	12,05	0,474	120	12,15	0,478	120	12,03	0,474
130	13,50	0,531	125	12,42	0,489	125	12,41	0,489	125	12,29	0,484
135	13,90	0,547	150	13,42	0,528	150	13,40	0,528	150	13,46	0,530
162	14,90	0,547									
Ferrules: 8,14 + 11,62 mm = app. 21/64 + 29/64											
Guides, from top			Guides, from top			Guides, from top			Guides, from top		
Nr.	cm	in	Nr.	cm	in	Nr.	cm	in	Nr.	cm	in
0	0,0	0,0	0	0,0	0,0	0	0,0	0,0	0	0,0	0,0
1	10,9	4,3	1	11,5	4,5	1	11,5	4,5	1	14,6	5,7
2	26,4	10,4	2	29,6	11,7	2	29,6	11,7	2	32,5	12,8
3	44,5	17,5	3	53,0	20,9	3	53,0	20,9	3	52,5	20,7
4	65,5	25,8	4	79,5	31,3	4	79,5	31,3	4	78,3	30,8
5	91,4	36,0	5	107,7	42,4	5	107,7	42,4	5	106,7	42,0
6	122,4	48,2	6	136,5	53,7	6	136,5	53,7	6	136,7	53,8
7	150,4	59,2	7	169,1	66,6	7	169,1	66,6	7	167,2	65,8
8	178,6	70,3	8	202,0	79,5	8	202,0	79,5	8	201,2	79,2
9	209,6	82,5	9	235,5	92,7	9	235,5	92,7	9	237,8	93,6
10	248,9	98,0	10	279,2	109,9	10	279,2	109,9	10	286,8	112,9

17

18

19

20

Hardy Wye 12' 6" # 9 Nr. J 5356 (05/1978) E/M over varnish			Hardy Wye 11' 0" # 7 2 piece over varnish			Hardy Wye 10' 6" # 7 Nr. H 19515 (1958) over varnish			Hardy AHE Wood Nr. 2 12' 0" # 9 (1964) over varnish		
Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)
2	3,17	0,125	1	2,50	0,098	1	2,81	0,111	0	2,46	0,097
5	3,53	0,139	5	3,10	0,122	5	3,24	0,128	5	2,90	0,114
10	4,24	0,167	10	3,60	0,142	10	3,91	0,154	10	3,43	0,135
15	5,01	0,197	15	4,16	0,164	15	4,45	0,175	15	4,09	0,161
20	5,58	0,219	20	4,80	0,189	20	4,76	0,187	20	4,57	0,180
25	6,01	0,237	25	5,30	0,209	25	5,04	0,198	25	5,03	0,198
30	6,45	0,254	30	5,80	0,228	30	5,31	0,209	30	5,49	0,216
35	6,88	0,271	35	6,00	0,236	35	5,59	0,220	35	5,92	0,233
40	7,14	0,281	40	6,10	0,240	40	5,99	0,236	40	6,35	0,250
45	7,54	0,297	45	6,30	0,248				45	6,71	0,264
48	7,81	0,307	50	6,80	0,268	50	7,22	0,284			
			55	7,20	0,283	55	7,50	0,295	50	7,09	0,279
55	8,29	0,326	60	7,60	0,299	60	7,94	0,313	55	7,37	0,290
60	8,61	0,339	65	8,00	0,315	65	8,19	0,322	60	7,70	0,303
65	9,02	0,355				70	8,56	0,337	65	8,05	0,317
70	9,37	0,369	70	8,40	0,331	75	8,87	0,349	70	8,38	0,330
75	9,62	0,379	75	8,80	0,346	80	9,09	0,358	75	8,71	0,343
80	10,07	0,396	80	9,20	0,362				80	8,97	0,353
85	10,34	0,407	85	9,60	0,378	84	9,51	0,374	85	9,09	0,358
90	10,60	0,417	90	9,80	0,386	90	10,21	0,402	90	9,32	0,367
95	10,64	0,419	95	10,20	0,402	95	10,39	0,409	95	9,55	0,376
			100	10,60	0,417	100	10,74	0,423			
105	11,55	0,455	105	10,70	0,421	105	11,19	0,441	100	10,03	0,395
110	12,03	0,473	110	11,00	0,433	110	11,51	0,453	105	10,67	0,420
115	12,25	0,482	115	11,20	0,441	126	12,30	0,484	110	10,95	0,431
120	12,59	0,496	132	12,00	0,472				115	11,43	0,450
125	12,52	0,493							120	11,79	0,464
150	13,52	0,532							125	12,12	0,477
									144	12,80	0,504

Guides, from top

Nr.	cm	in
0	0,0	0,0
1	14,0	5,5
2	32,0	12,6
3	51,8	20,4
4	77,7	30,6
5	106,0	41,7
6	136,0	53,5
7	166,5	65,6
8	200,3	78,9
9	237,2	93,4
10	285,5	112,4

21

22

23

24

**Hardy
Hollolight
12' 6"**

Nr. H 28681 (1960)

over varnish

Length (in)	Diam. (mm)	Diam. (in)									
1	3,33	0,131	0	2,80	0,110	0,0	2,16	0,085	2	3,60	0,142
6	3,89	0,153	5	3,18	0,125	6,0	2,54	0,100	5	4,10	0,161
10	4,59	0,181	10	3,60	0,142	12,0	3,02	0,119	10	5,03	0,198
15	5,12	0,202	15	4,47	0,176	18,0	3,73	0,147	15	5,81	0,229
20	5,47	0,215	20	4,91	0,193	24,0	4,29	0,169	20	6,58	0,259
25	5,92	0,233	25	5,12	0,202	30,0	5,05	0,199	25	7,12	0,280
30	6,24	0,246	30	5,50	0,217	36,0	5,44	0,214	30	7,60	0,299
35	6,68	0,263	35	5,90	0,232	42,0	5,66	0,223	35	8,15	0,321
40	7,02	0,276	40	6,28	0,247	48,0	6,22	0,245	39	8,57	0,337
45	7,46	0,294	45	6,71	0,264	54,0	6,60	0,260			
48	7,62	0,300	50	7,10	0,280	60,0	7,06	0,278	45	9,15	0,360
						66,0	7,44	0,293	50	9,59	0,378
55	8,34	0,328	55	7,21	0,284				55	9,96	0,392
60	8,81	0,347	60	7,64	0,301	72,0	8,36	0,329	60	10,17	0,400
65	9,18	0,361	65	8,00	0,315	78,0	8,89	0,350	65	10,64	0,419
70	9,47	0,373	70	8,38	0,330	84,0	9,22	0,363	70	11,00	0,446
75	9,77	0,385	75	8,74	0,344	90,0	9,75	0,384	75	11,29	0,445
80	10,10	0,398	80	9,08	0,357	96,0	10,54	0,415	80	11,65	0,459
85	10,46	0,412	85	9,44	0,372	102,0	10,95	0,431			
90	10,89	0,429	90	9,73	0,383	108,0	11,38	0,448	88	12,45	0,490
95	11,16	0,439	95	9,99	0,393	114,0	11,94	0,470	90	12,73	0,501
98	11,24	0,443	100	10,20	0,402	132,0	12,80	0,504	95	13,12	0,517
									98	13,35	0,526
105	12,30	0,484	105	10,41	0,410				126	14,50	0,571
110	12,50	0,492	110	10,46	0,412						
115	12,82	0,505	115	10,64	0,419						
120	12,98	0,511	120	11,07	0,436						
125	13,20	0,520	125	11,31	0,445						
150	14,10	0,555	130	11,48	0,452						
			156	12,00	0,472						

Ferrules
Weight

Guides, from top

**Hardy
Gold Medal
13' 0"**

over varnish

Ferrules
Weight

Guides, from top

**Hardy
Roach Perfection Rod
11'0"**

over varnish

**Hardy
Murdoch
10'6" s.c. (steel centre)**

Nr. E 78678 (1951)

over varnish

Handle length: 58,4 cm = 23 in
Ferrule: 22/64

Guides, from top

Nr.	cm	in
0	0,0	0,0
1	13,2	5,2
2	31,2	12,3
3	54,3	21,4
4	80,5	31,7
5	115,5	45,5
6	153,1	60,3
7	192,8	75,9
8	232,5	91,5

Handle length: 71 cm = 28 in
Ferrules: 8,86 + 11,63 mm
Stripper ID: 8,6 mm

"The Celebrated Spinning Rod"
For Salmon, Masheer, Pike, Etc.

Nr.	cm	in	Nr.	cm	in
0	0,0	0,0	0	0,0	0,0
1	12,5	4,3	1	17,1	6,8
2	30,0	10,4	2	47,0	18,5
3	53,5	18,3	3	77,5	30,5
4	80,0	28,5	4	114,3	45,0
5	108,2	39,6	5	155,6	61,3
6	137,0	54,1	6	198,8	78,3
7	169,2	66,3	7	248,0	97,6
8	202,2	78,5	8	294,6	116,0
9	235,4	92,3			
10	286,5	108,5			

25
Johan Nygaardsvold

26
Johan Nygaardsvold

27
Atle Venn

28
Atle Venn

Hørgård Namsen 15' 10" # 11/12			Hørgård Orkla 14' 6" # 10			Hørgård Orkla 14' 6" # 10			Hørgård Alta 14' 0" # 10		
over varnish			over varnish			over varnish			Nr. 101433 over varnish		
Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)
1	4,80	0,189	1	2,94	0,116	0	3,00	0,118	1	3,30	0,125
5	5,30	0,209	5	3,54	0,139	5	3,68	0,145	5	3,75	0,145
10	6,00	0,236	10	4,32	0,170	10	4,30	0,169	10	4,35	0,166
15	6,70	0,264	15	4,98	0,196	15	4,90	0,193	15	4,70	0,186
20	7,35	0,289	20	5,48	0,216	20	5,40	0,213	20	5,05	0,210
25	7,75	0,305	25	5,97	0,235	25	5,87	0,231	25	5,00	0,225
30	8,15	0,321	30	6,35	0,250	30	6,28	0,247	30	5,45	0,244
35	8,37	0,330	35	6,77	0,266	35	6,70	0,264	35	5,95	0,264
40	8,50	0,335	40	7,13	0,281	40	7,12	0,280	40	6,20	0,280
45	8,60	0,339	45	7,56	0,297	45	7,53	0,296	45	6,65	0,300
50	8,70	0,343	50	8,07	0,318	50	7,90	0,311	50	7,10	0,315
55	8,70	0,343	55	8,45	0,332	55	8,23	0,324			
60	8,80	0,346				59	8,50	0,335	60	9,15	0,355
			65	9,92	0,391				65	9,80	0,380
65	10,30	0,406	70	10,37	0,408	64	9,65	0,380	70	10,20	0,398
70	10,90	0,429	75	10,90	0,429	69	10,30	0,406	75	10,50	0,410
75	11,60	0,457	80	11,30	0,445	74	10,72	0,422	80	10,95	0,430
80	12,00	0,472	85	11,85	0,467	79	11,13	0,438	85	11,48	0,450
85	12,50	0,492	90	12,15	0,478	84	11,48	0,452	90	11,90	0,460
90	13,00	0,512	95	12,40	0,488	89	11,72	0,461	95	12,35	0,477
95	13,20	0,520	100	12,70	0,500	94	12,04	0,474	100	12,80	0,500
100	13,50	0,531	105	12,90	0,508	99	12,25	0,482	105	13,25	0,524
105	13,70	0,539	110	13,10	0,516	104	12,46	0,491			
110	13,90	0,547				109	12,68	0,499	115	14,10	0,550
115	14,00	0,551	120	14,45	0,569	114	12,77	0,503	120	14,55	0,567
120	14,00	0,551	125	15,10	0,594				125	14,85	0,580
			130	15,80	0,622	117	13,50	0,531	130	15,40	0,597
130	15,60	0,614	135	16,40	0,646	122	14,33	0,564	135	15,70	0,615
135	15,90	0,626	140	16,80	0,661	127	15,11	0,595	140	16,15	0,633
140	16,10	0,634	145	17,25	0,679	132	15,65	0,616	168	17,15	0,660
145	16,40	0,646	150	17,50	0,689	137	16,19	0,637			
150	16,56	0,652	174	18,50	0,689	142	16,70	0,657			
155	16,80	0,661				147	17,20	0,677			
160	17,10	0,673				152	17,58	0,692			
190	18,10	0,673				174	18,50	0,709			
Guides, from top			Guides, from top			Guides, from top			Guides, from top		
Nr.	cm	in	Nr.	cm	in	Nr.	cm	in	Nr.	cm	in
0	0,0	0,0	0	0,0	0,0	0	0,0	0,0	0	0,0	0,0
1	20,0	7,9	1	15,0	5,9	1	17,8	7,0	1	27,0	10,6
2	44,0	17,3	2	33,0	13,0	2	39,4	15,5	2	65,0	25,6
3	72,0	28,3	3	60,0	23,6	3	66,0	26,0	3	112,0	44,1
4	104,0	40,9	4	92,0	36,2	4	94,0	37,0	4	161,0	63,4
5	140,0	55,1	5	132,0	52,0	5	124,5	49,0	5	211,0	83,1
6	178,0	70,1	6	173,0	68,1	6	152,4	60,0	6	260,0	102,4
7	217,0	85,4	7	216,0	85,0	7	182,9	72,0	7	320,0	126,0
8	257,0	101,2	8	262,0	103,1	8	213,4	84,0			
9	297,0	116,9	9	309,0	121,7	9	246,4	97,0			
10	340,0	133,9	10	355,0	139,8	10	285,8	112,5			
11	385,0	151,6				11	318,8	125,5			

29
Atle Venn

30
Morten Lövstad

31
Atle Venn

32
Danny Twang
PowerFibers # 2, Jan. 2001

Hørgård Sona 13' 6" # 10 Nr. 45663 over varnish			Hørgård H.B. 12' 9" # 9 Nr. 96124 over varnish			Hørgård H.C. 12' 0" # 9 Nr. 118809 over varnish			Hørgård Tana 13' 6" # 10 over varnish		
Length (in)	Diam. (mm)	Diam. (in)	Länge (in)	Diam. (mm)	Diam. (in)	Länge (in)	Diam. (mm)	Diam. (in)	Länge (in)	Diam. (mm)	Diam. (in)
0	3,30	0,130	2	3,20	0,126	1	2,83	0,111	1,5	2,54	0,100
5	3,72	0,146	5	3,35	0,132	5	3,11	0,122	5	3,05	0,120
10	4,15	0,163	10	3,85	0,152	10	3,75	0,148	10	3,81	0,150
15	4,55	0,179	15	4,38	0,172	15	4,24	0,167	15	4,32	0,170
20	5,25	0,207	20	4,73	0,186	20	4,67	0,184	20	5,13	0,202
25	5,55	0,219	25	5,13	0,202	25	5,12	0,201	25	5,46	0,215
30	6,03	0,237	30	5,54	0,218	30	5,50	0,216	30	5,77	0,227
35	6,50	0,256	35	5,99	0,236	35	5,98	0,235	35	6,02	0,237
40	6,75	0,266	40	6,44	0,254	40	6,39	0,251	40	6,40	0,252
45	7,12	0,280	45	6,93	0,273	45	6,81	0,268	45	6,86	0,270
50	7,58	0,298	48,5	7,47	0,294				50	7,26	0,286
						55	7,66	0,302	53,75	7,52	0,296
60	8,58	0,338	55	7,91	0,311	60	8,05	0,317			
65	9,08	0,357	60	8,20	0,323	65	8,41	0,331	57,75	8,13	0,320
70	9,20	0,362	65	8,64	0,340	70	8,72	0,343	60	8,43	0,332
75	9,40	0,370	69,5	8,79	0,346	75	9,09	0,358	65	8,94	0,352
80	9,82	0,387	75	9,20	0,362	80	9,45	0,372	70	9,53	0,375
85	10,28	0,405	80	9,53	0,375	85	9,74	0,383	75	9,93	0,391
90	10,50	0,413	85	9,87	0,389	90	10,17	0,400	80	10,39	0,409
95	10,90	0,429	90	10,19	0,401	95	10,49	0,413	85	10,80	0,425
100	11,35	0,447	94,5	10,43	0,411	100	10,59	0,417	90	11,23	0,442
			99	10,74	0,423				95	11,63	0,458
110	12,54	0,494				105	11,40	0,449	100	11,99	0,472
115	12,98	0,511	106	11,73	0,462	110	12,00	0,472	105	12,60	0,496
120	13,28	0,523	110	12,00	0,472	115	12,55	0,494	106,5	12,70	0,500
125	13,75	0,541	115	12,13	0,478	120	12,83	0,505			
130	14,30	0,563	120	12,61	0,496	125	13,27	0,522	113	13,08	0,515
135	14,60	0,575	125	13,07	0,515	144	14,27	0,562	115	13,89	0,547
162	15,60	0,614	128	13,26	0,522				120	14,33	0,564
			153	14,50	0,57				125	14,81	0,583
						weight	536 g	18,9 oz	130	15,24	0,600
									131,5	15,49	0,608
									162	16,70	0,635
Guides, from top			Guides, from top			Guides, from top					
Nr.	cm	in	Nr.	cm	in	Nr.	cm	in	Nr.	cm	in
0	0,0	0,0	0	0,0	0,0	0	0,0	0,0	0	0,0	0,0
1	17,8	7,0	1	16,2	6,4	1	16,5	6,5			
2	39,4	15,5	2	35,2	13,9	2	39,5	15,6			
3	66,0	26,0	3	61,9	24,4	3	62,8	24,7			
4	94,0	37,0	4	89,2	35,1	4	86,0	33,9			
5	124,5	49,0	5	117,8	46,4	5	108,8	42,8			
6	152,4	60,0	6	147,3	58,0	6	136,6	53,8			
7	182,9	72,0	7	178,8	70,4	7	159,6	62,8			
8	213,4	84,0	8	209,9	82,6	8	183,6	72,3			
9	246,4	97,0	9	242,3	95,4	9	208,4	82,0			
10	285,8	112,5	10	275,0	108,3	10	234,1	92,2			
11	318,8	125,5	11	310,5	122,3	11	262,6	103,4			
						12	296,6	116,8			

33

34
Wolfhard Schulz35
Johan Nygaardsvold

36

Sharpe's Spliced 12' 0" # 8			Sharpe's Spliced 12' 0" # 8			Sharpe's Spliced 13' 0" # 9			Sharpe's Spliced 13' 0" # 9		
Nr. 261 impregnated		380 g 13,4 oz	Nr. 612 296 Dec. 66, Nr. 296 impregnated		401 g 14,1 oz	Nr. 3.569 May 73, Nr. 69 impregnated		485 g 17,1 oz	Nr. 7.1.58 Jan. 77, Nr. 58 impregnated		401 g 14,1 oz
Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)
2	2,88	0,113	2	3,40	0,134	2	3,60	0,142	2	3,71	0,146
5	3,34	0,131	5	3,70	0,146	5	3,99	0,157	5	4,06	0,160
10	3,94	0,155	10	4,25	0,167	10	4,42	0,174	10	4,56	0,180
15	4,56	0,180	15	4,73	0,186	15	4,92	0,194	15	4,90	0,193
20	5,04	0,199	20	5,15	0,203	20	5,37	0,211	20	5,49	0,216
25	5,59	0,220	25	5,52	0,217	25	5,89	0,232	25	6,02	0,237
30	6,03	0,237	30	5,99	0,236	30	6,38	0,251	30	6,48	0,255
35	6,64	0,261	35	6,55	0,258	35	6,81	0,268	35	6,92	0,273
40	7,12	0,280	40	7,12	0,280	40	7,29	0,287	40	7,37	0,290
45	7,99	0,314	45	8,36	0,329	45	7,81	0,307	45	7,90	0,311
46	9,81	0,386	46,5	9,75	0,384	49	9,98	0,393	47	8,19	0,323
47	10,30	0,406	47	10,28	0,405	50	10,60	0,417	49	10,33	0,407
48	10,45	0,411	48	10,62	0,418	51	11,40	0,449	51	11,10	0,437
49	10,37	0,408	49	10,74	0,423	53	11,80	0,465	53	11,17	0,440
50	10,35	0,407	50	10,73	0,422	55	11,80	0,465	55	11,18	0,440
51	10,16	0,400	51	10,65	0,419	57	11,60		57	11,03	0,434
52	10,18	0,401	52	10,50	0,413	58	11,50	0,453	59	9,44	0,372
53	10,08	0,397	53	9,81	0,386	60	9,20	0,362	60	8,91	0,351
54	9,70	0,382	54	8,92	0,351	65	9,00	0,354	65	9,07	0,357
55	8,57	0,337	55	8,44	0,332	70	9,20	0,362	70	9,24	0,364
60	8,68	0,342	60	8,32	0,328	75	9,50	0,374	75	9,60	0,378
65	8,94	0,352	65	8,55	0,337	80	9,75	0,384	80	9,73	0,383
70	9,04	0,356	70	8,86	0,349	85	10,05	0,396	85	10,07	0,396
75	9,40	0,370	75	9,20	0,362	90	10,50	0,413	90	10,27	0,404
80	9,78	0,385	80	9,40	0,370	94	11,30	0,445	95	11,34	0,446
85	10,15	0,400	85	9,72	0,383	96	12,50	0,492	97	13,57	0,534
87	10,17	0,400	88	10,25	0,404	98	14,00	0,551	99	14,35	0,565
88	10,38	0,409	89,5	12,08	0,476	100	14,50	0,571	101	14,75	0,581
89	11,38	0,448	90	12,40	0,488	102	14,60	0,575	103	14,84	0,584
90	12,62	0,497	91	12,60	0,496	105	14,80	0,583	105	14,82	0,584
91	13,02	0,512	92	13,40	0,528	110	13,30	0,524	107	14,57	0,574
92	13,17	0,519	93	13,83	0,544	117	12,60	0,496	109	13,58	0,535
93	13,09	0,515	94	14,02	0,552	122	13,05	0,514	110	13,07	0,514
94	12,94	0,509	95	14,19	0,559	127	13,30	0,524	115	12,40	0,488
95	12,90	0,508	96	14,03	0,552	132	13,80	0,543	120	12,74	0,502
96	12,80	0,504	97	13,90	0,547	156	14,60	0,575	125	13,11	0,516
97	12,61	0,497	98	13,81	0,544				130	13,39	0,527
98	12,50	0,492	99	13,65	0,537				132	13,64	0,537
99	12,36	0,487	103	11,84	0,466				156	14,40	0,567
100	12,00	0,473	108	11,85	0,467						
101	11,61	0,457	113	12,24	0,482						
102	11,12	0,438	118	12,45	0,490						
103	10,69	0,421	123	13,32	0,524						
105	10,67	0,420	144	14,10	0,5551						
110	10,97	0,432									
115	11,32	0,446									
120	11,62	0,457									
123	12,03	0,474									
144	12,80	0,5039									

41
Ulf Löfdal

42

43
Ulf Löfdal

44
Ulf Löfdal

Sharpe's Spliced 16' 0" # 11/12			Sharpe's Spliced 13' 0" # 9			Sharpe's Scottie Ferruled 10' 6" # 9			Sharpe's Aberdeen Ferruled 11' 0" # 8		
impregnated			impregnated			impregnated			impregnated		
Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)
2	3,46	0,136	1	3,56	0,140	1	3,09	0,122	1	2,64	0,104
5	3,95	0,156	5	3,92	0,154	5	3,53	0,139	5	3,05	0,120
10	4,68	0,184	10	4,37	0,172	10	4,04	0,159	10	3,58	0,141
15	5,36	0,211	15	4,90	0,193	15	4,42	0,174	15	4,04	0,159
20	5,95	0,234	20	5,30	0,209	20	4,83	0,190	20	4,44	0,175
25	6,44	0,254	25	5,90	0,232	25	5,38	0,212	25	4,80	0,189
30	6,98	0,275	30	6,33	0,249	30	5,77	0,227	30	5,23	0,206
35	7,61	0,300	35	6,80	0,268	35	6,12	0,241	35	5,69	0,224
40	8,12	0,320	40	7,20	0,283	40	6,68	0,263	40	6,12	0,241
45	8,62	0,339	45	7,77	0,306				45	6,43	0,253
50	9,27	0,365	48	8,05	0,317	45	7,04	0,277			
55	9,78	0,385				50	7,43	0,293	50	6,78	0,267
60	10,37	0,408	61	8,80	0,346	55	7,82	0,308	55	7,21	0,284
60,5	10,45	0,411	65	8,98	0,354	60	8,25	0,325	60	7,65	0,301
62	11,78	0,464	70	9,27	0,365	65	8,38	0,330	65	7,95	0,313
65	12,70	0,500	75	9,52	0,375	70	8,61	0,339	70	8,08	0,318
67	12,80	0,504	80	9,80	0,386	75	8,86	0,349	75	8,56	0,337
69	12,80	0,504	85	10,06	0,396	80	9,45	0,372	80	8,74	0,344
70	12,50	0,492	90	10,35	0,407				85	9,12	0,359
72	12,02	0,473	95	10,65	0,419	85	9,54	0,376			
74	10,94	0,431				90	9,70	0,382	90	9,55	0,376
77	10,98	0,432	116	12,20	0,480	100	10,08	0,397	95	9,83	0,387
82	11,22	0,442	120	12,47	0,491	105	10,36	0,408	100	10,21	0,402
87	11,41	0,449	125	12,80	0,504	110	10,74	0,423	105	10,77	0,424
92	11,46	0,451	130	13,20	0,520	115	11,19	0,441	110	11,10	0,437
97	11,76	0,463	135	13,47	0,530	120	11,51	0,453	115	11,71	0,461
102	11,90	0,469	156	14,10	0,530	125	11,84	0,466	120	12,09	0,476
107	12,34	0,486				126	12,16	0,479	125	12,47	0,491
112	12,75	0,502							130	12,85	0,506
116,75	12,92	0,509							132	13,00	0,512
117	13,02	0,513									
119,75	15,58	0,613									
122	16,13	0,635									
124	16,60	0,654									
126	17,00	0,669		Nr.	cm	in					
128	17,10	0,673		0	0,0	0,0					
130	17,20	0,677		1	19,0	7,5					
132	16,90	0,665		2	38,0	15,0					
134,75	15,77	0,621		3	58,0	22,8					
135,5	15,10	0,594		4	79,0	31,1					
136	14,77	0,581		5	100,0	39,4					
140,5	15,02	0,591		6	124,0	48,8					
145,5	14,95	0,589		7	155,0	61,0					
150,5	15,08	0,594		8	185,0	72,8					
155,5	15,24	0,600		9	214,0	84,3					
160,5	15,54	0,612		10	243,0	95,7					
161	15,54	0,612		11	285,0	112,2					
192	16,50	0,650		12	315,0	124,0					
Guides, from top											

**Sharpe's
Spliced
12' 0" # 8/9**

impregnated

Length (in)	Diam. (mm)	Diam. (in)
1	2,92	0,115
5	3,60	0,142
10	4,20	0,165
15	4,86	0,191
20	5,20	0,205
25	5,75	0,226
30	6,04	0,238
35	6,55	0,258
40	7,16	0,282
45	7,65	0,301
58	8,80	0,346
65	9,01	0,355
70	9,12	0,359
75	9,35	0,368
80	9,71	0,382
85	10,08	0,397
88	10,28	0,405
105	10,87	0,428
110	11,00	0,433
115	11,35	0,447
120	11,60	0,457
125	11,93	0,470
144	12,60	0,470

Guides, from top

Nr.	cm	in
0	0	0,0
1	12,5	4,9
2	31,0	12,2
3	37,5	14,8
4	57,0	22,4
5	77,0	30,3
6	97,5	38,4
7	130,5	51,4
8	155,0	61,0
9	180,5	71,1
10	207,5	81,7
11	247,5	97,4
12	277,0	109,1

Guide Positions for rod numbers

33 + 34

35 + 36

**Sharpe's
Spliced
12' 0"**

Guides, from top

Nr. cm in

0	0,0	0,0
1	13,8	5,1
2	30,5	11,7
3	49,5	19,3
4	69,0	27,2
5	90,0	35,4
6	111,5	43,9
7	140,5	55,3
8	168,5	66,3
9	197,5	77,0
10	227,5	89,2
11	258,5	101,8
12	291,0	114,6

**Sharpe's
Spliced
13' 0"**

Guides, from top

Nr. cm in

0	0,0	0,0
1	19,2	7,6
2	37,5	14,8
3	58,4	23,0
4	78,5	30,9
5	99,5	39,2
6	122,5	48,2
7	152,5	60,0
8	182,9	72,0
9	211,0	83,1
10	239,5	94,3
11	280,5	110,4
12	309,5	121,9

37 + 38

39 + 40

**Sharpe's
Spliced
14' 0"**

Guides, from top

Nr. cm in

0	0,0	0,0
1	16,5	6,5
2	38,1	15,0
3	62,2	24,5
4	91,4	36,0
5	123,2	48,5
6	160,0	63,0
7	186,7	73,5
8	216,9	85,4
9	223,5	88,0
10	301,0	118,5
11	336,6	132,5

**Sharpe's
Spliced
15' 0"**

Guides, from top

Nr. cm in

0	0,0	0,0
1	16,0	6,3
2	35,0	13,8
3	58,5	23,0
4	84,0	33,1
5	109,2	43,0
6	138,2	54,4
7	179,0	70,5
8	207,0	81,5
9	237,5	93,5
10	271,5	106,9
11	328,0	129,1

HLL Salmon 15 15' 0" 1881-1908 Rod No. "E" without varnish			HLL Salmon 15 15' 0" 1881-1908 Rod No. "E" without varnish			HLL Salmon 14 14' 0" 1925-1964 Rod No. "J" without varnish			HLL Salmon 14 14' 0" over varnish		
Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)
1	2,55	0,100	1	2,50	0,098	1	2,14	0,084	1	2,03	0,080
5	3,04	0,120	5	3,00	0,118	5	2,50	0,099	5	2,39	0,094
10	3,68	0,145	10	3,40	0,134	10	3,13	0,123	10	2,90	0,114
15	4,10	0,161	15	3,74	0,147	15	3,83	0,151	15	3,40	0,134
20	4,51	0,178	20	4,38	0,172	20	4,31	0,170	20	4,06	0,160
25	4,92	0,194	25	4,90	0,193	25	4,88	0,192	25	4,60	0,181
30	5,37	0,212	30	5,33	0,210	30	5,32	0,210	30	5,05	0,199
35	5,81	0,229	35	5,66	0,223	35	5,56	0,219	35	5,54	0,218
40	6,21	0,244	40	6,08	0,239	40	6,03	0,237	40	5,89	0,232
45	6,60	0,260	45	6,55	0,258	45	6,52	0,257	45	6,35	0,250
50	6,96	0,274	50	7,03	0,277	50	6,81	0,268	50	6,50	0,256
55	7,19	0,283	55	7,27	0,286	54	7,18	0,283	55	6,96	0,274
58	7,49	0,295	58	7,40	0,291						
						60	7,27	0,286	60	7,01	0,276
65	7,77	0,306	64	8,06	0,317	65	7,73	0,304	65	7,34	0,289
70	8,32	0,327	65	8,13	0,320	70	8,06	0,317	70	7,67	0,302
75	8,78	0,345	70	8,42	0,331	75	8,38	0,330	75	7,90	0,311
80	9,15	0,360	75	8,86	0,349	80	8,84	0,348	80	8,28	0,326
85	9,59	0,378	80	9,23	0,363	85	9,11	0,359	85	8,81	0,347
90	9,97	0,393	85	9,66	0,380	90	9,71	0,382	90	9,27	0,365
95	10,21	0,402	90	10,09	0,397	95	10,24	0,403	95	9,75	0,384
100	10,45	0,411	95	10,56	0,416	100	10,53	0,414	100	10,16	0,400
105	10,69	0,421	100	10,86	0,428	105	10,67	0,420	105	10,44	0,411
110	11,17	0,440	105	11,18	0,440	109	10,83	0,426	110	11,05	0,435
115	11,62	0,457	110	11,58	0,456						
117	11,65	0,458	115	11,94	0,470	116	11,22	0,442	115	11,15	0,439
			117	12,05	0,474	120	11,62	0,457	120	11,46	0,451
124	12,51	0,493				125	12,18	0,479	125	11,91	0,469
125	12,53	0,493	125	12,14	0,478	130	12,63	0,497	130	12,37	0,487
130	13,09	0,515	132	12,72	0,501	135	13,22	0,521	135	12,73	0,501
135	13,47	0,530	135	13,02	0,513	140	13,65	0,537	140	15,06	0,593
140	13,86	0,546	140	13,40	0,528	145	14,16	0,557	143	15,75	0,620
145	14,40	0,567	145	13,88	0,546	146	14,45	0,569	146	15,75	0,620
150	14,87	0,585	150	14,30	0,563	147	15,38	0,606	147	15,75	0,620
152	15,08	0,594	155	15,00	0,591	148	17,50	0,606	168	15,75	0,620
154	15,26	0,601	156	15,57	0,613	168	17,50	0,693			
155	15,40	0,606	157	16,20	0,638						
156	15,57	0,613	180	16,20	0,638						
157	15,84	0,624									
180	15,84	0,630									
Ferrules	19/64	30/64	Ferrules	19/64	30/64	Ferrules	18/64	28/64			
Weight	706 g	24,9 oz	Weight	750 g	26,5 oz	Weight	626 g	20,2 oz			
Guides, from top											
Nr.	cm	in	Nr.	cm	in						
0	0,0	0,0	0	0,0	0,0						
1	16,0	16,0	1	14,3	5,6						
2	34,5	19,2	2	33,0	13,0						
3	56,7	22,0	3	53,5	21,1						
4	80,2	23,5	4	75,7	29,8						
5	105,5	35,8	5	99,0	39,0						
6	133,0	17,8	6	124,5	49,0						
7	160,2	27,2	7	151,1	59,5						
8	198,5	38,0	8	177,5	69,9						
9	238,5	40,0	9	204,0	80,3						
10	281,5	42,0	10	232,8	91,7						
11	315,5	34,0	11	264,0	103,9						
12	356,5	41,0	12	295,3	116,3						
			13	329,4	129,7						

54
Ulf Löfdal

55
Ulf Löfdal

56

57

HLL
Salmon 13
13' 0"

over varnish

HLL
Salmon 13
13' 0"

over varnish

HLL
Salmon 12
12' 0"

1908-1910 / 1925-1964
Rod No. "M"
over varnish

HLL
10' 6" Hunt

incl. 6" extension butt = 11'
1910-1925 / 1964
Rod No. "69 H" HUNT
without varnish

Length (in)	Diam. (mm)	Diam. (in)									
0	2,56	0,101	0	2,29	0,090	1	2,02	0,079	1	2,37	0,093
5	3,23	0,127	5	2,44	0,096	5	2,38	0,094	5	2,90	0,114
10	3,73	0,147	10	2,79	0,110	10	2,78	0,110	10	3,46	0,136
15	4,19	0,165	15	3,45	0,136	15	3,43	0,135	15	3,88	0,153
20	4,62	0,182	20	3,94	0,155	20	3,96	0,156	20	4,40	0,173
25	5,05	0,199	25	4,34	0,171	25	4,42	0,174	25	4,77	0,188
30	5,54	0,218	30	4,72	0,186	30	4,73	0,186	30	5,06	0,199
35	5,78	0,228	35	5,08	0,200	35	5,02	0,197	35	5,44	0,214
40	6,27	0,247	40	5,56	0,219	40	5,37	0,211	40	5,71	0,225
45	6,75	0,266	45	5,84	0,230	45	5,93	0,233			
50	6,91	0,272	50	6,32	0,249	46	6,04	0,238	45	5,71	0,225
55	6,93	0,273	55	6,48	0,255				50	6,18	0,243
						52	6,36	0,250	55	6,62	0,261
60	7,13	0,281	60	6,91	0,272	55	6,67	0,262	60	7,14	0,281
65	7,50	0,295	65	7,11	0,280	60	7,14	0,281	65	7,46	0,294
70	7,90	0,311	70	7,54	0,297	65	7,43	0,292	70	8,00	0,315
75	8,03	0,316	75	7,77	0,306	70	7,74	0,305	75	8,28	0,326
80	8,20	0,323	80	8,08	0,318	75	8,11	0,319	80	8,51	0,335
85	8,65	0,341	85	8,38	0,330	80	8,35	0,329	82	8,63	0,340
90	8,93	0,352	90	8,61	0,339	85	8,61	0,339			
95	9,19	0,362	95	8,89	0,350	90	8,91	0,351	88	9,25	0,364
100	9,51	0,374	100	9,14	0,360	93	9,18	0,361	90	9,45	0,372
105	9,68	0,381	105	9,37	0,369				95	9,94	0,391
110	9,78	0,385	110	9,60	0,378	100	9,25	0,364	100	10,24	0,403
						105	9,71	0,382	105	10,71	0,422
115	9,94	0,391	115	9,98	0,393	110	10,09	0,397	110	11,12	0,438
120	10,42	0,410	120	10,39	0,409	115	10,65	0,419	114	11,50	0,453
125	10,89	0,429	125	10,82	0,426	120	11,02	0,434	126	11,50	0,453
130	11,21	0,441	130	11,40	0,449	125	11,84	0,466	132	11,50	0,453
135	12,97	0,511	135	13,92	0,548	130	14,54	0,572			
140	14,09	0,555	140	14,22	0,560	135	15,00	0,591			
145	14,09	0,555	145	14,22	0,560	144	15,00	0,591			
150	14,09	0,555	150	14,22	0,560						
155	14,09	0,555	155	14,22	0,560						
156	14,09	0,555	156	14,22	0,560						

Ferrules	15/64	23/64	Ferrules	14/64	21/64
Weight	418 g	14,7 oz	Weight	301 g	10,6 oz
Guides, from top			Guides, from top		
Nr.	cm	in	Nr.	cm	in
0	0,0	0	0	0,0	0
1	15,7	6,2	1	13,2	5,2
2	31,7	12,5	2	26,8	10,6
3	48,5	19,1	3	41,5	16,3
4	67,0	26,4	4	56,8	22,4
5	86,7	34,1	5	73,1	28,8
6	107,0	42,1	6	90,6	35,7
7	129,1	50,8	7	113,5	44,7
8	151,1	59,5	8	132,5	52,2
9	174,0	68,5	9	152,5	60,0
10	197,2	77,6	10	173,5	68,3
11	220,7	86,9	11	195,0	76,8
12	252,8	99,5	12	222,0	87,4
13	286,2	112,7	13	250,0	98,4

Vangen & Carlsen "Salmo Salar" 14' 0" ca. 1955			Vangen & Carlsen "Salmon Fly" 14' 0" ca. 1950			Vangen & Carlsen "Winnie Low Water" 12' 0" 2 piece (!)			Fosters of Ashbourne "Salmon" 14' 0"		
over varnish			over varnish			over varnish			over varnish		
Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)
1	4,30	0,169	1	3,39	0,133	2	3,53	0,139	2	4,10	0,161
5	4,60	0,181	5	3,76	0,148	5	3,77	0,149	5	4,58	0,180
10	5,07	0,200	10	4,31	0,170	10	4,43	0,175	10	5,08	0,200
15	5,75	0,226	15	4,77	0,188	15	5,30	0,209	15	5,29	0,208
20	6,10	0,240	20	5,33	0,210	20	5,80	0,228	20	5,70	0,224
25	6,40	0,252	25	5,97	0,235	25	6,61	0,260	25	6,20	0,244
30	7,25	0,285	30	6,39	0,252	30	7,18	0,283	30	6,90	0,272
35	7,80	0,307	35	7,08	0,279	35	7,67	0,302	35	7,68	0,302
40	8,30	0,327	40	7,76	0,306	40	7,94	0,313	40	8,20	0,323
45	8,80	0,346	45	8,16	0,321	45	8,23	0,324	45	8,60	0,339
50	9,00	0,354	50	8,50	0,335	50	8,76	0,345	50	8,75	0,344
54	9,60	0,378	54	9,01	0,355	55	8,89	0,350	55	8,90	0,350
						60	8,94	0,352			
65	10,65	0,419	60	9,44	0,372	65	9,13	0,359	60	9,60	0,378
70	10,75	0,423	65	9,82	0,387	69	9,42	0,371	65	9,77	0,385
75	10,75	0,423	70	10,13	0,399				70	10,10	0,398
80	11,10	0,437	75	10,51	0,414	76	10,48	0,412	75	10,80	0,425
85	12,05	0,474	80	11,14	0,439	80	10,71	0,422	80	11,40	0,449
90	12,75	0,502	85	11,54	0,454	85	10,90	0,429	85	11,63	0,458
95	12,75	0,502	90	11,99	0,472	90	11,27	0,444	90	11,73	0,462
100	12,75	0,502	95	12,23	0,481	95	11,84	0,466	95	11,96	0,471
105	12,75	0,502	100	12,89	0,508	100	12,15	0,478	100	12,00	0,472
110	13,05	0,514	105	13,09	0,515	105	12,75	0,502	105	12,15	0,478
			110	13,01	0,512	110	13,24	0,521	110	12,70	0,500
120	14,20	0,559		0,000		115	13,88	0,546			
125	14,65	0,577	117	13,97	0,550	120	14,93	0,588	115	13,80	0,543
130	15,30	0,602	120	14,02	0,552	125	15,00	0,591	120	13,64	0,537
135	15,70	0,618	125	14,44	0,569	144	15,00	0,591	125	13,62	0,536
140	16,20	0,638	130	15,05	0,593				130	13,81	0,544
145	16,60	0,654	135	15,58	0,613				135	14,61	0,575
168	16,60	0,654	140	15,63	0,615				140	15,12	0,595
			143	15,83	0,623				145	15,40	0,606
			168	16,00	0,630				168	15,80	0,622
Guides, from top			Guides, from top			Guides, from top			Guides, from top		
Nr.	cm	in	Nr.	cm	in	Nr.	cm	in	Nr.	cm	in
0	0,0	0,0	0	0,0	0,0	0	0,0	0,0	0	14,0	5,5
1	21,0	8,3	1	13,0	5,1	1	12,6	5,0	1	32,0	12,6
2	49,0	19,3	2	30,2	11,9	2	29,2	11,5	2	54,0	21,3
3	86,0	33,9	3	51,0	20,1	3	47,9	18,9	3	84,0	33,1
4	126,0	49,6	4	75,1	29,6	4	68,2	26,9	4	116,5	45,9
5	168,0	66,1	5	101,0	39,8	5	90,5	35,6	5	152,0	59,8
6	213,0	83,9	6	129,5	51,0	6	114,5	45,1	6	187,0	73,6
7	262,0	103,1	7	159,7	62,9	7	139,4	54,9	7	224,0	88,2
8	316,0	124,4	8	192,0	75,6	8	167,0	65,7	8	262,0	103,1
			9	224,5	88,4	9	200,2	78,8	9	297,5	117,1
			10	260,5	102,6	10	235,0	92,5	10	235,0	92,5
Ferrules	10,0 mm	25,2/64	Ferrules	9,0 mm	22,7/64	Ferrule	10,0 mm				
	14,0 mm	35,3/64		14,0 mm	35,3/64						
Weight Handle	650 g	22,9 oz	Weight Handle	645 g	22,8 oz	Handle	60 cm				
	60 cm			65 cm							

62

Ulf Löfdal

63

64

65

Wolfhard Schulz

Pezon & Michel "Glory" 14' 6" # 10 (1953-1967)			Pezon & Michel "Parabolic Saumon" 13' 0" # 10 (1953-1972)			Pezon & Michel "Parabolic Saumon" 12' 0" # 9 (1953-1982/1993)			Alex Martin of Aberdeen "Eskdale" 14' 0"		
over varnish			without varnish			over varnish			over varnish		
Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)
1	2,85	0,112	2	3,70	0,146	2	3,55	0,140	2	3,88	0,153
5	3,60	0,142	5	3,88	0,153	5	3,75	0,148	5	4,10	0,161
10	4,00	0,157	10	4,38	0,172	10	4,13	0,163	10	4,55	0,179
15	4,35	0,171	15	4,75	0,187	15	4,55	0,179	15	5,10	0,201
20	5,00	0,197	20	5,26	0,207	20	5,00	0,197	20	5,56	0,219
25	5,53	0,218	25	5,68	0,224	25	5,32	0,209	25	6,00	0,236
30	6,00	0,236	30	6,14	0,242	30	5,72	0,225	30	6,43	0,253
35	6,70	0,264	35	6,50	0,256	35	6,06	0,239	35	6,93	0,273
40	7,20	0,283	40	6,82	0,269	40	6,40	0,252	40	7,42	0,292
45	7,40	0,291	45	7,25	0,285	45	6,55	0,258	45	7,86	0,309
50	8,15	0,321	50	7,65	0,301				50	8,35	0,329
55	8,45	0,333				51	7,50	0,295	53,2	8,65	0,341
			55	8,30	0,327	55	7,83	0,308			
60	9,10	0,358	60	8,65	0,341	60	8,15	0,321	60	9,20	0,362
65	9,73	0,383	65	9,00	0,354	65	8,30	0,327	65	9,55	0,376
70	10,06	0,396	70	9,40	0,370	70	8,65	0,341	70	9,81	0,386
75	10,13	0,399	75	9,70	0,382	75	8,97	0,353	75	10,35	0,407
80	10,34	0,407	80	10,00	0,394	80	9,35	0,368	80	10,42	0,410
85	10,74	0,423	85	10,30	0,406	85	9,78	0,385	85	10,70	0,421
90	11,01	0,433	90	10,50	0,413	90	10,10	0,398	90	11,00	0,433
95	11,48	0,452	95	10,80	0,425	95	10,30	0,406	95	11,20	0,441
100	11,61	0,457	100	11,16	0,439				100	11,50	0,453
105	11,78	0,464				105	11,20	0,441	105	11,65	0,459
110	12,32	0,485	105	11,55	0,455	110	11,30	0,445	109,5	11,95	0,470
115	12,58	0,495	110	11,90	0,469	115	11,30	0,445			
			115	12,00	0,472	120	11,55	0,455	115,5	12,25	0,482
120	13,16	0,518	120	12,10	0,476	144	12,10	0,476	120	12,67	0,499
125	13,83	0,544	125	12,35	0,486				125	12,98	0,511
130	14,42	0,568	130	12,65	0,498				130	13,52	0,532
135	14,60	0,575	156	13,10	0,516				135	13,90	0,547
140	14,78	0,582							140	14,35	0,565
145	14,99	0,590							144	14,48	0,570
150	15,38	0,606							168	15,18	0,693
174	16,00	0,630									
									Weight	646 g	22,7 oz
						Guides, from top			Guides, from top		
Nr.	cm	in	Nr.	cm	in						
0	0,0	0,0	0	0,0	0,0						
1	21,5	8,5	1	15,0	5,9						
2	42,0	16,5	2	34,0	13,4						
3	63,5	25,0	3	57,5	22,6						
4	86,0	33,9	4	86,0	33,9						
5	109,5	43,1	5	119,0	46,9						
6	145,0	57,1	6	135,0	53,1						
7	181,0	71,3	7	187,5	73,8						
8	220,0	86,6	8	224,0	88,2						
9	268,0	105,5	9	262,0	103,1						
			10	299,0	117,7						
			11	338,0	133,1						

66**67**
Ulf Löfdal**Payne**
11' 6"
model 223**68**
Jerry Drake**69**
Ulf Löfdal**Payne**
11' 0" # 7/8
with 5" extension butt**Payne**
10' 6"
model 218
with 6" extension butt
over varnish**FE Thomas**
13' 0" # 9

Length (in)	Diam. (mm)	Diam. (in)									
0	2,28	0,090	0	1,68	0,066	1	1,78	0,070	0	1,80	0,071
5	2,58	0,102	5	2,31	0,091	5	2,26	0,089	5	2,01	0,079
10	2,98	0,117	10	2,79	0,110	10	2,84	0,112	10	2,79	0,110
15	3,56	0,140	15	3,28	0,129	15	3,38	0,133	15	3,58	0,141
20	4,08	0,161	20	3,66	0,144	20	3,78	0,149	20	4,14	0,163
25	4,50	0,177	25	4,01	0,158	25	4,14	0,163	25	4,57	0,180
30	4,88	0,192	30	4,29	0,169	30	4,57	0,180	30	5,13	0,202
35	5,20	0,205	35	4,50	0,177	35	5,03	0,198	35	5,51	0,217
40	5,52	0,217	40	4,62	0,182	40	5,36	0,211	40	5,71	0,225
45	5,80	0,228	45	5,26	0,207	41	5,46	0,215	45	6,02	0,237
46,5	5,99	0,236							50	6,20	0,244
			50	5,79	0,228	45	5,94	0,234			
50	6,25	0,246	55	6,32	0,249	50	6,10	0,240	55	6,73	0,265
55	6,66	0,262	60	6,76	0,266	55	6,65	0,262	60	6,78	0,267
60	7,08	0,279	65	7,06	0,278	60	7,06	0,278	65	7,11	0,280
65	7,54	0,297	70	7,34	0,289	65	7,42	0,292	70	7,39	0,291
70	7,80	0,307	75	7,44	0,293	70	7,82	0,308	75	7,95	0,313
75	8,16	0,321	80	7,80	0,307	75	8,23	0,324	80	8,46	0,333
80	8,50	0,335	85	8,08	0,318	80	8,36	0,329	85	8,61	0,339
85	8,84	0,348	90	8,18	0,322	85	8,74	0,344	90	8,71	0,343
90	9,14	0,360	95	8,23	0,324				95	9,22	0,363
94	9,42	0,371				88	9,22	0,363	100	9,86	0,388
			100	8,53	0,336	93	9,60	0,378			
98,5	9,77	0,385	105	8,99	0,354	98	9,80	0,386	105	10,67	0,420
100	9,82	0,387	110	9,27	0,365	103	10,29	0,405	110	11,15	0,439
105	10,22	0,402	115	9,73	0,383	108	10,72	0,422	115	11,48	0,452
110	10,64	0,419	120	11,05	0,435	111	10,87	0,428	120	11,71	0,461
115	10,75	0,423	132	11,05	0,435	113	11,07	0,436	125	12,22	0,481
120	12,12	0,477	137	11,05	0,435	114	12,01	0,473	130	12,70	0,500
138	12,12	0,477				126	12,01	0,473	132	12,70	0,500
						132	12,01	0,473	156	12,70	0,500

Ferrules 13/64 20/64

Guides, from top

Nr.	cm	in
0	0,0	0,0
1	13,0	5,1
2	27,9	11,0
3	43,3	17,1
4	59,1	23,3
5	75,2	29,6
6	92,7	36,5
7	119,1	46,9
8	136,2	53,6
9	152,7	60,1
10	173,0	68,1
11	196,9	77,5
12	234,6	92,4
13	261,6	103,0

70
Ulf Löfdal

71
Ulf Löfdal

72
Hoagy Carmichael

73
Hoagy Carmichael

FE Thomas
13' 6" # 10

Orvis
10' 6" # 9
Nr.13959 (29.01.1953)
with. 6" extension butt = 11'

Garrison
10' 0"
model 236
with 5" extension butt
18/64 ferrule
without varnish

Garrison
10' 0"
model 240
with 5" extension butt
18/64 ferrule
without varnish

Length (in)	Diam. (mm)	Diam. (in)									
0	2,59	0,102	0	2,40	0,094	0	2,18	0,086	0	2,18	0,086
5	3,00	0,118	5	2,68	0,106	5	2,54	0,100	5	2,59	0,102
10	3,51	0,138	10	3,13	0,123	10	3,15	0,124	10	3,20	0,126
15	3,81	0,150	15	3,42	0,135	15	3,63	0,143	15	3,71	0,146
20	5,11	0,201	20	3,87	0,152	20	4,01	0,158	20	4,09	0,161
25	5,59	0,220	25	4,21	0,166	25	4,37	0,172	25	4,45	0,175
30	6,02	0,237	30	4,50	0,177	30	4,72	0,186	30	4,83	0,190
35	6,02	0,237	35	4,98	0,196	35	5,05	0,199	35	5,16	0,203
40	6,48	0,255	40	5,44	0,214	40	5,36	0,211	40	5,46	0,215
45	6,91	0,272				45	5,72	0,225	45	5,82	0,229
50	7,09	0,279	45	5,94	0,234	50	6,05	0,238	50	6,15	0,242
			50	6,48	0,255	55	6,40	0,252	55	6,50	0,256
55	7,59	0,299	55	6,94	0,273	60	6,76	0,266	60	6,86	0,270
60	8,41	0,331	60	7,20	0,283	65	7,09	0,279	65	7,19	0,283
65	8,59	0,338	65	7,62	0,300	70	7,42	0,292	70	7,52	0,296
70	8,97	0,353	70	7,79	0,307	75	7,77	0,306	75	7,87	0,310
75	9,52	0,375	75	8,12	0,320	80	8,13	0,320	80	8,23	0,324
80	9,73	0,383	80	8,40	0,331	85	8,48	0,334	85	8,59	0,338
85	9,80	0,386	85	8,69	0,342	90	8,84	0,348	90	8,94	0,352
90	10,19	0,401				95	9,19	0,362	95	9,30	0,366
95	10,29	0,405	90	9,07	0,357	100	9,55	0,376	100	9,65	0,380
100	10,90	0,429	95	9,76	0,384	105	10,06	0,396	105	10,16	0,400
105	11,02	0,434	100	10,11	0,398	110	10,82	0,426	110	10,92	0,430
			105	10,37	0,408	115	10,82	0,426	115	10,92	0,430
110	11,46	0,451	110	10,70	0,421	120	10,82	0,426	120	10,92	0,430
115	11,71	0,461	115	10,85	0,427	125	10,82	0,426	125	10,92	0,430
120	12,47	0,491	120	11,00	0,433						
125	12,57	0,495	126	11,15	0,439						
162	12,57	0,495	132	11,18	0,440						

5" extension butt

5" extension butt

Ferrules 14/64 21/64

Conroy, Bisset & Malleson
18' 0"
appr. 1875-1881

**unknown,
butt cap missing**
18' 0"
appr. 1870-80

Milwards
"Fly Versa"
12' 10"

Farlow & Co.
"Denham"
15' 0"
Nr. 13262

over varnish

over varnish

over varnish

over varnish

Length (in)	Diam. (mm)	Diam. (in)									
2	4,18	0,165	2	4,87	0,192	2	3,32	0,131	2	3,35	0,132
5	4,60	0,181	5	4,89	0,193	5	3,58	0,141	5	3,78	0,149
10	5,13	0,202	10	5,43	0,214	10	4,07	0,160	10	4,28	0,169
15	5,58	0,220	15	5,76	0,227	15	4,48	0,176	15	4,70	0,185
20	5,93	0,233	20	6,02	0,237	20	4,91	0,193	20	5,18	0,204
25	6,41	0,252	25	6,51	0,256	25	5,25	0,207	25	5,58	0,220
30	6,43	0,253	30	6,74	0,265	30	5,62	0,221	30	6,18	0,243
35	6,71	0,264	35	6,89	0,271	35	6,10	0,240	35	6,66	0,262
40	7,12	0,280	40	7,26	0,286	40	6,43	0,253	40	7,04	0,277
45	7,54	0,297	45	7,74	0,305	45	6,77	0,267	45	7,63	0,300
50	7,77	0,306	50	8,28	0,326	50	7,15	0,281	50	8,08	0,318
55	8,16	0,321	55	8,57	0,337	55	7,59	0,299	56	8,75	0,344
60	8,95	0,352	60	8,82	0,347				60	13,00	0,512
65	9,46	0,372	65	8,97	0,353	61	8,93	0,352	65	10,11	0,398
70	9,94	0,391	70	9,07	0,357	63	8,95	0,352	69	10,11	0,398
						68	9,32	0,367	74	10,25	0,404
80	10,48	0,413	80	9,20	0,362	73	9,73	0,383	79	10,58	0,417
85	10,76	0,424	85	9,75	0,384	78	10,05	0,396	84	10,75	0,423
90	11,17	0,440	90	10,45	0,411	83	10,36	0,408	89	10,80	0,425
95	11,79	0,464	95	11,16	0,439	88	10,65	0,419	94	11,01	0,433
100	12,32	0,485	100	12,32	0,485	93	11,00	0,433	99	11,10	0,437
105	12,90	0,508	105	13,08	0,515	98	11,27	0,444	104	11,30	0,445
110	13,45	0,530	110	13,16	0,518	103	11,95	0,470	109	12,00	0,472
115	14,00	0,551	115	13,47	0,530				115	24,00	0,945
120	14,62	0,576	120	13,97	0,550	108,5	13,29	0,523	121	13,59	0,535
125	15,10	0,594	125	14,23	0,560	111	13,32	0,524	123	13,59	0,535
130	15,66	0,617	130	14,94	0,588	116	13,53	0,533	128	13,60	0,535
135	16,34	0,643	135	15,64	0,616	121	13,42	0,528	133	13,60	0,535
140	17,24	0,679	140	16,43	0,647	123,5	13,21	0,520	138	13,85	0,545
						125	12,40	0,488	143	14,45	0,569
150	18,04	0,710	150	16,61	0,654	154	9,26	0,365	148	15,30	0,602
155	18,53	0,730	155	16,51	0,650				180	16,80	0,661
160	19,32	0,761	160	16,86	0,664						
165	19,94	0,785	165	17,25	0,679						
170	20,44	0,805	170	17,62	0,694						
175	21,12	0,831	175	17,34	0,683						
180	21,94	0,864	180	17,80	0,701						
183	23,05	0,907	185	19,56	0,770						
184	24,64	0,970	186	20,55	0,809						
185	27,55	1,085	187	21,49	0,846						
186	29,50	1,161	188	22,31	0,878						
187	30,25	1,191	189	24,63	0,970						
216	30,25	1,191	190	26,37	1,038						
			191	28,94	1,139						
			216	28,94	1,139						

Rattan handle, mortised
Ring-and-keeper guides

Ferrules: 42/64 25/64
(spigot)

Rattan handle, mortised
Ring-and-keeper guides

Ferrules: 41/64 23/64
(spigot)

Guides, from top

Nr.	cm	in
0	0,0	0,0
1	15,0	5,9
2	33,5	13,2
3	54,0	21,3
4	77,0	30,3
5	103,0	40,6
6	133,0	52,4
7	168,5	66,3
8	199,0	78,3
9	232,0	91,3
10	267,0	105,1
11	313,0	123,2
12	353,0	139,0

78

Bill Harms

79

George Leonard Herter:
 Professional Split Bamboo
 Rod Building Manual and
 Manufacturer's Guide (1949)

80

Richard Walker:
 Rod Building for Amateurs
 (1952)

Vincent Marinaro
"Salar" 1977
14' 6" # 8/9

without varnish

Length (in)	Diam. Tip 1 (mm)	Diam. Tip 1 (in)	Diam. Tip 2 (mm)	Diam. Tip 2 (in)	Length (in)	Diam. (mm)	Diam. (in)
0	2,54	0,100	3,05	0,120	0,0	3,56	0,140
5	3,15	0,124	3,61	0,142	7,0	4,06	0,160
10	3,66	0,144	4,06	0,160	13,0	4,62	0,182
15	4,27	0,168	4,42	0,174	19,0	5,18	0,204
20	4,67	0,184	4,78	0,188	25,0	5,74	0,226
25	5,18	0,204	5,13	0,202	31,0	6,25	0,246
30	5,69	0,224	5,54	0,218	37,0	6,55	0,258
35	6,10	0,240	5,89	0,232	44,0	6,76	0,266
40	6,60	0,260	6,35	0,250	50,5	7,32	0,288
45	7,01	0,276	6,76	0,266	56,5	7,82	0,308
50	7,26	0,286	7,11	0,280	62,5	8,33	0,328
55	7,42	0,292	7,26	0,286	68,5	8,84	0,348
58	7,47	0,294	7,32	0,288	74,5	9,14	0,360
					80,5	9,40	0,370
63	8,13	0,320			87,5	9,55	0,376
68	8,59	0,338			88,5	9,55	0,376
73	8,99	0,354			95,0	10,16	0,400
78	9,25	0,364			101,0	10,77	0,424
83	9,60	0,378			107,0	11,28	0,444
88	9,80	0,386			113,0	11,68	0,460
93	10,06	0,396			119,0	11,68	0,460
98	10,26	0,404			125,0	11,68	0,460
103	10,46	0,412			132,0	11,68	0,460
108	10,67	0,420					
113	10,77	0,424					
116	10,82	0,426					
121	11,68	0,460					
126	12,09	0,476					
131	12,45	0,490					
136	12,70	0,500					
141	13,06	0,514					
146	13,26	0,522					
151	13,41	0,528					
174	13,61	0,536					

Guides, from top

Nr.	cm	in
0	0,0	0,0
1	16,5	6,5
2	34,9	13,8
3	55,2	21,8
4	78,1	30,8
5	101,6	40,0
6	129,2	50,9
7	144,5	56,9
8	173,0	68,1
9	200,3	78,9
10	228,3	89,9
11	256,2	100,9
12	270,2	106,4
13	300,7	118,4

79

George Leonard Herter:
 Professional Split Bamboo
 Rod Building Manual and
 Manufacturer's Guide (1949)

**"Double Grip
Salmon Dry Fly Rod"**

11'0"

80

Richard Walker:
 Rod Building for Amateurs
 (1952)

**"3-piece medium
action sea-trout or
grilse rod"**

11'0"

Ferrules: 24/64 17/64

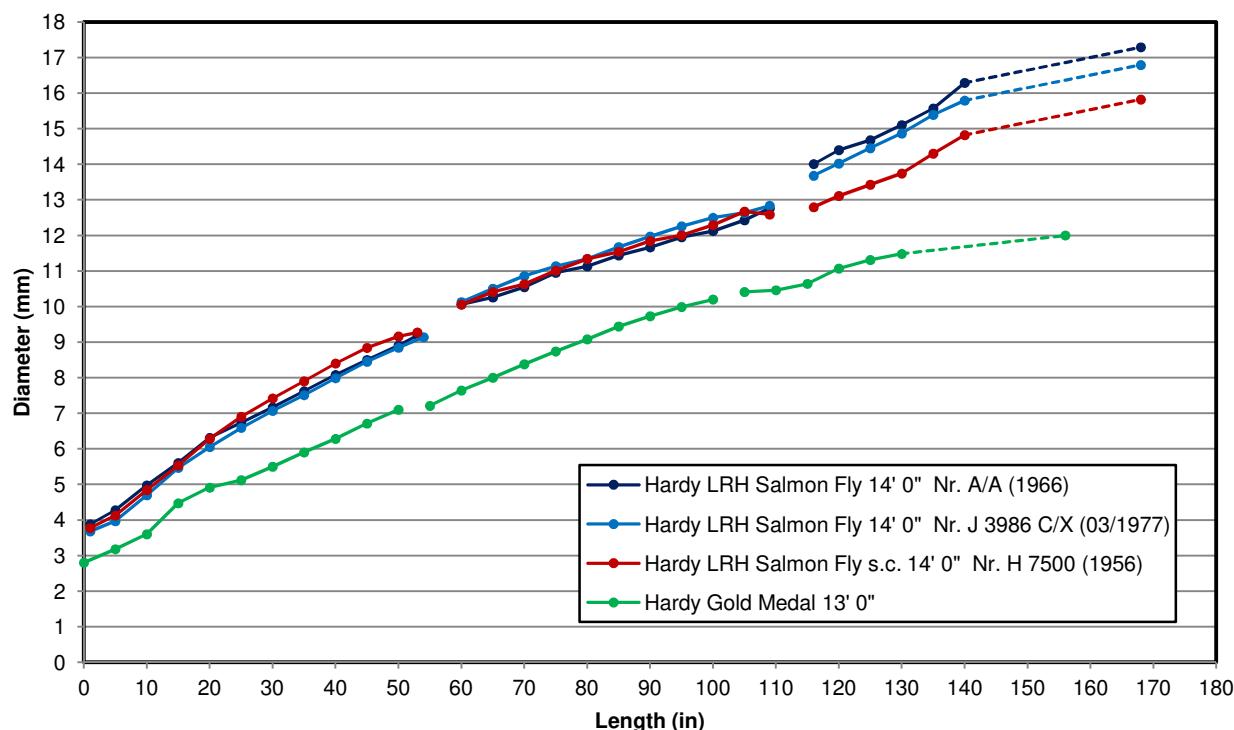
Rolf Baginski 10' 0" # 8			Rolf Baginski 12' 0" # /910			Rolf Baginski 13' 0" # 10/11			Udo Hildebrandt 11'10" # 8		
3-pc.			3-pc.			3-pc.			3-pc.		
Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)
0	2,48	0,098	0	2,58	0,102	0	2,50	0,098	0	2,40	0,094
5	2,82	0,111	5	2,96	0,117	5	3,16	0,124	5	2,80	0,110
10	3,28	0,129	10	3,30	0,130	10	3,50	0,138	10	3,50	0,138
15	3,70	0,146	15	3,68	0,145	15	4,08	0,161	15	4,00	0,157
20	4,14	0,163	20	4,12	0,162	20	4,60	0,181	20	4,36	0,172
25	4,50	0,177	25	4,62	0,182	25	5,02	0,198	25	4,70	0,185
30	4,82	0,190	30	5,16	0,203	30	5,40	0,213	30	5,00	0,197
35	5,03	0,198	35	5,50	0,217	35	5,90	0,232	35	5,30	0,209
40	5,40	0,213	40	6,22	0,245	40	6,60	0,260	40	5,60	0,220
45	6,02	0,237	45	6,74	0,265	45	7,14	0,281	45	5,90	0,232
50	6,58	0,259	50	7,22	0,284	50	7,60	0,299	50	6,25	0,246
55	6,98	0,275	55	7,68	0,302	55	7,68	0,302	55	6,65	0,262
60	7,22	0,284	60	8,16	0,321	60	7,90	0,311	60	6,95	0,274
65	7,42	0,292	65	8,62	0,339	65	8,42	0,331	65	7,25	0,285
70	7,76	0,306	70	9,06	0,357	70	8,86	0,349	70	7,55	0,297
75	8,10	0,319	75	9,46	0,372	75	9,26	0,365	75	7,85	0,309
80	8,60	0,339	80	9,82	0,387	80	9,62	0,379	80	8,15	0,321
85	9,04	0,356	85	10,26	0,404	85	10,06	0,396	85	8,45	0,333
90	9,44	0,372	90	10,62	0,418	90	10,42	0,410	90	8,75	0,344
95	10,02	0,394	95	10,92	0,430	95	10,72	0,422	95	10,05	0,396
100	11,40	0,449	100	11,28	0,444	100	11,08	0,436	100	10,35	0,407
105	11,40	0,449	105	11,58	0,456	105	11,38	0,448	105	10,70	0,421
110	11,40	0,449	110	11,90	0,469	110	11,70	0,461	110	11,00	0,433
115	11,40	0,449	115	12,20	0,480	115	12,00	0,472	115	11,30	0,445
120	11,40	0,449	120	12,46	0,491	120	12,26	0,483	120	11,50	0,453
			125	12,70	0,500	125	12,50	0,492	125	11,70	0,461
			130	12,96	0,510	130	12,76	0,502	130	12,00	0,472
			135	13,22	0,520	135	13,02	0,513			
			140	13,46	0,530	140	13,26	0,522			
			144	13,72	0,540	145	13,52	0,532			
						150	13,52	0,532			
						156	13,52	0,532			

Leen Huismann 12' 0" # 9/10			Alberto Poratelli 12' 0" 520 grains Bamboo Ferrules			Wolfram Schott 13 '0" # 10		
3-pc.						Ferrules: 8,0 mm 20,2/64 12,0 mm 30,2/64		
Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)	Length (in)	Diam. (mm)	Diam. (in)
0	2,38	0,094	0	2,80	0,110	1	2,83	0,111
5	2,76	0,109	5	3,20	0,126	5	3,18	0,125
10	3,10	0,122	10	3,60	0,142	10	3,75	0,148
15	3,48	0,137	15	3,90	0,154	15	4,24	0,167
20	3,92	0,154	20	4,20	0,165	20	4,67	0,184
25	4,42	0,174	25	4,60	0,181	25	5,12	0,201
30	4,96	0,195	30	4,90	0,193	30	5,54	0,218
35	5,30	0,209	35	5,20	0,205	35	5,98	0,235
40	6,02	0,237	40	5,60	0,220	40	6,39	0,251
45	6,54	0,257	45	6,24	0,246	45	6,81	0,268
50	7,02	0,276	48	6,24	0,246	50	7,17	0,282
55	7,44	0,293	49	6,24	0,246			
60	7,96	0,313	50	6,24	0,246	55	7,64	0,301
65	8,42	0,331				60	8,02	0,316
70	8,86	0,349	48	8,64	0,340	65	8,41	0,331
75	9,26	0,365	49	8,64	0,340	70	8,75	0,344
80	9,62	0,379	50	8,64	0,340	75	9,09	0,358
85	10,06	0,396	55	7,97	0,314	80	9,45	0,372
90	10,42	0,410	60	7,30	0,287	85	9,74	0,383
95	10,72	0,422	65	7,90	0,311	90	10,14	0,399
100	11,08	0,436	70	8,20	0,323	95	10,49	0,413
105	11,38	0,448	75	8,60	0,339	100	10,86	0,428
110	11,70	0,461	80	8,90	0,350			
115	12,00	0,472	85	9,20	0,362	105	11,40	0,449
120	12,26	0,483	90	9,64	0,380	110	12,00	0,472
125	12,50	0,492	94	9,64	0,380	115	12,55	0,494
130	12,76	0,502	95	9,64	0,380	120	12,95	0,510
135	13,02	0,513	96	9,64	0,380	125	13,35	0,526
140	13,26	0,522	97	9,64	0,380	130	13,68	0,539
144	13,52	0,532	98	9,64	0,380	135	13,80	0,543
						140	13,95	0,549
						94	12,24	0,482
						95	12,24	0,482
						96	12,24	0,482
						97	12,24	0,482
						98	12,24	0,482
						100	11,48	0,452
						103	10,34	0,407
						105	10,80	0,425
						108	11,06	0,435
						110	11,20	0,441
						113	11,40	0,449
						115	11,60	0,457
						118	11,82	0,465
						120	12,00	0,472
						123	12,00	0,472
						125	12,00	0,472
						128	12,00	0,472
						130	12,00	0,472
						133	12,00	0,472
						135	12,00	0,472
						138	12,00	0,472
						140	12,00	0,472
						143	12,00	0,472
						144	12,00	0,472

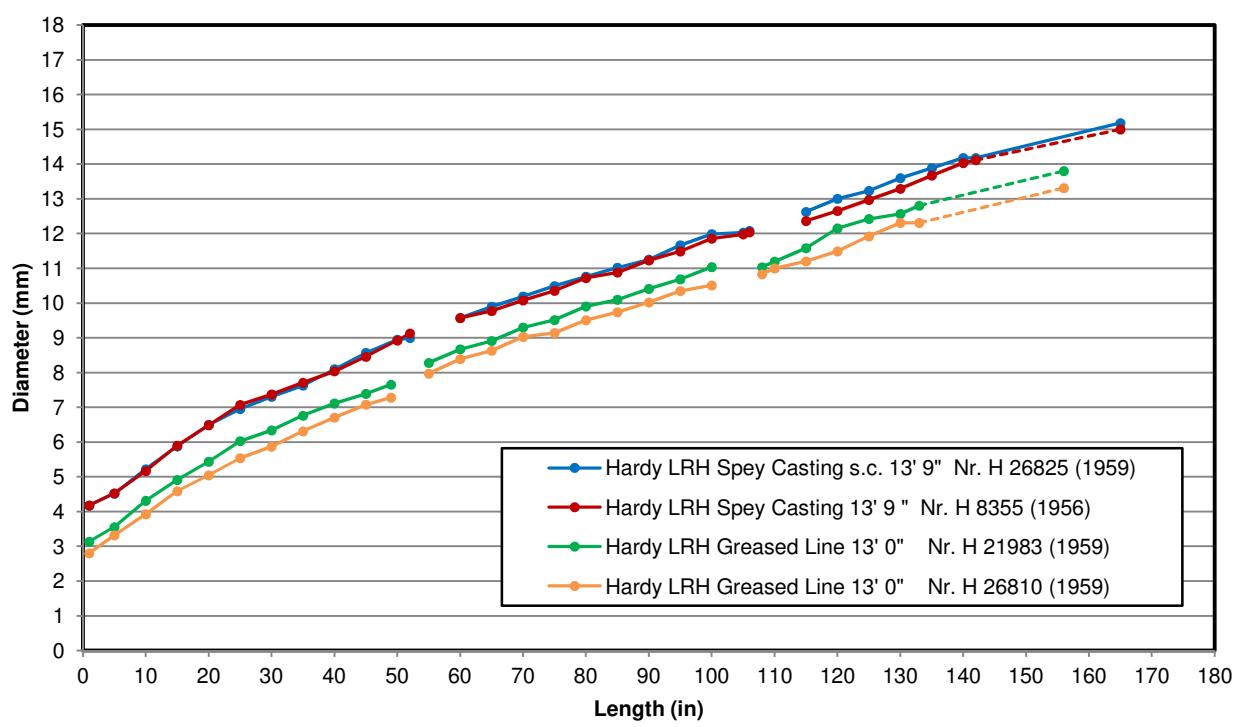
Guides, from top

Nr.	cm	in
0	0,0	0,0
1	16,5	6,5
2	34,4	13,5
3	53,6	21,1
4	74,1	29,2
5	96,0	37,8
6	119,3	47,0
7	143,9	56,6
8	169,8	66,8
9	197,1	77,6
10	225,7	88,9
11	255,7	100,7
12	289,6	114,0

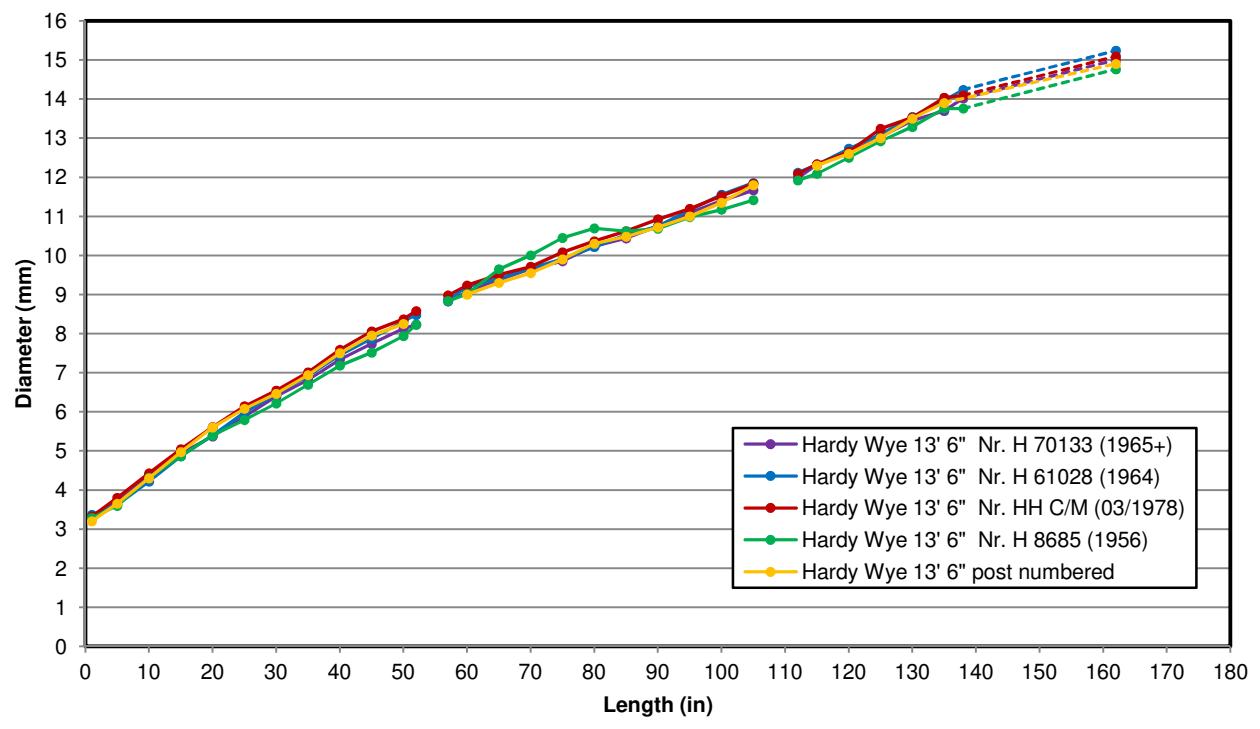
Hardy 1



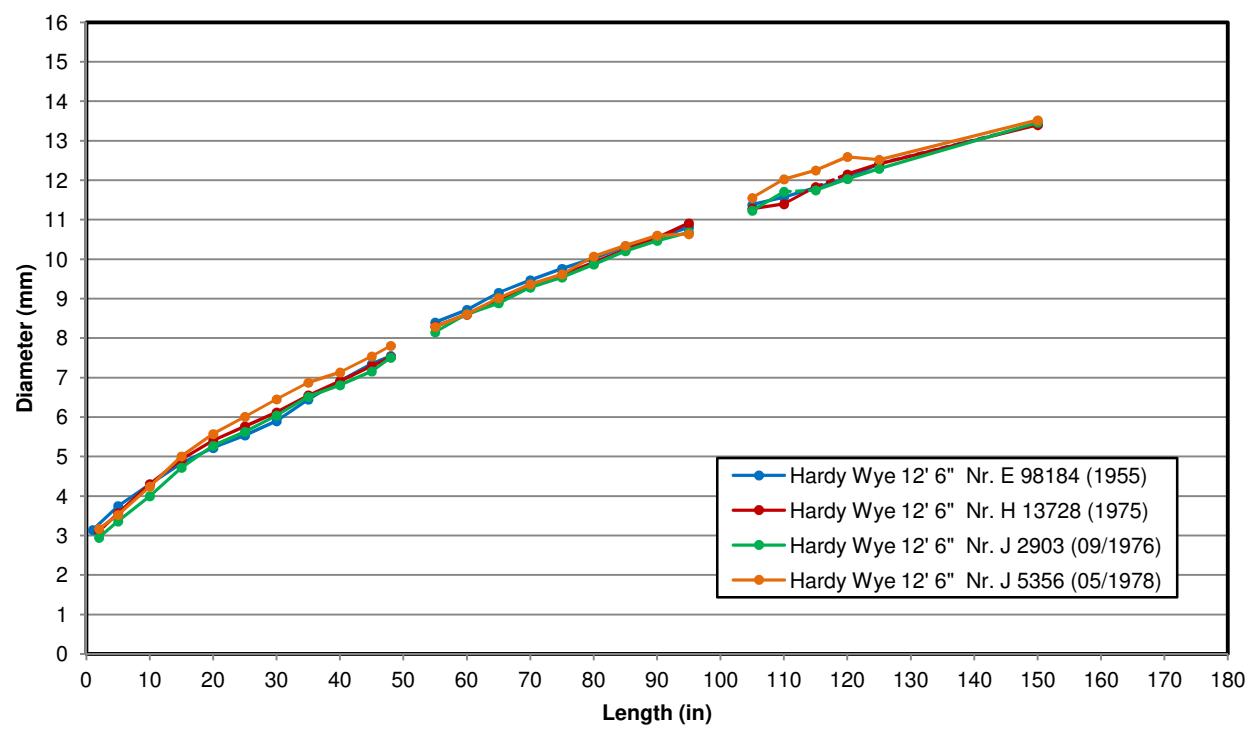
Hardy 2



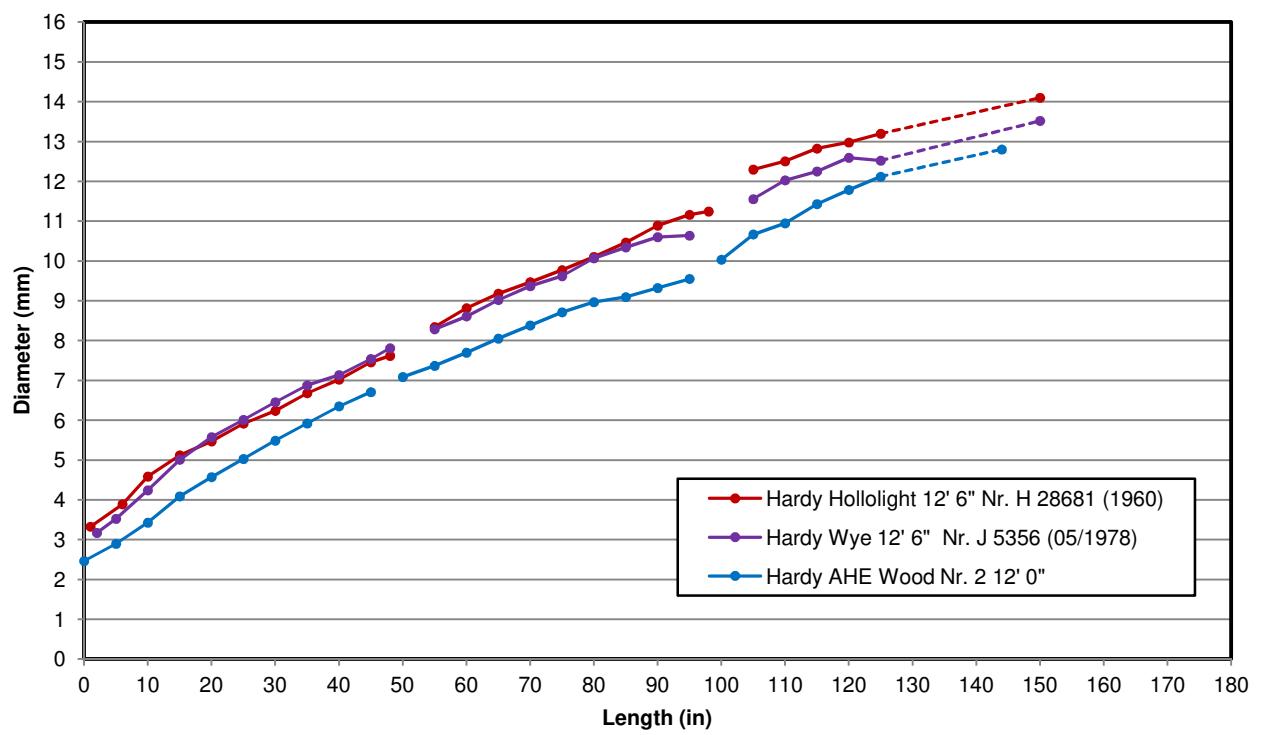
Hardy 3



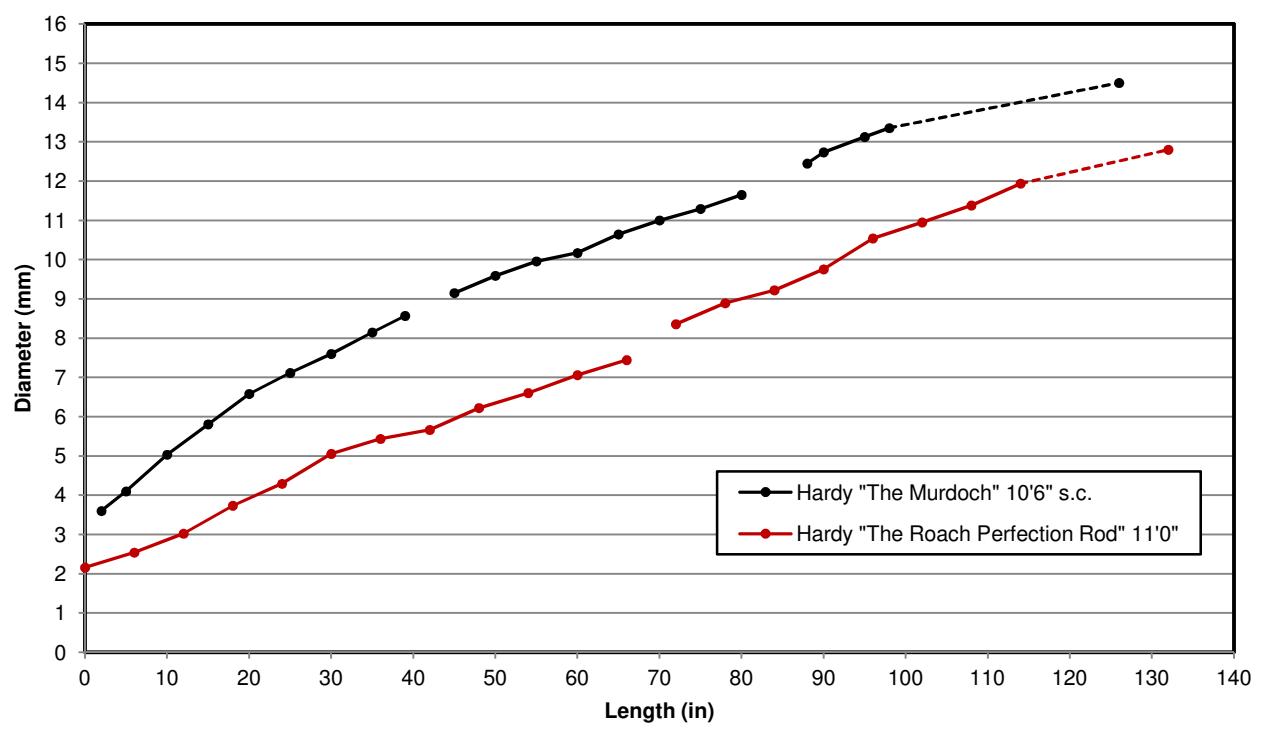
Hardy 4



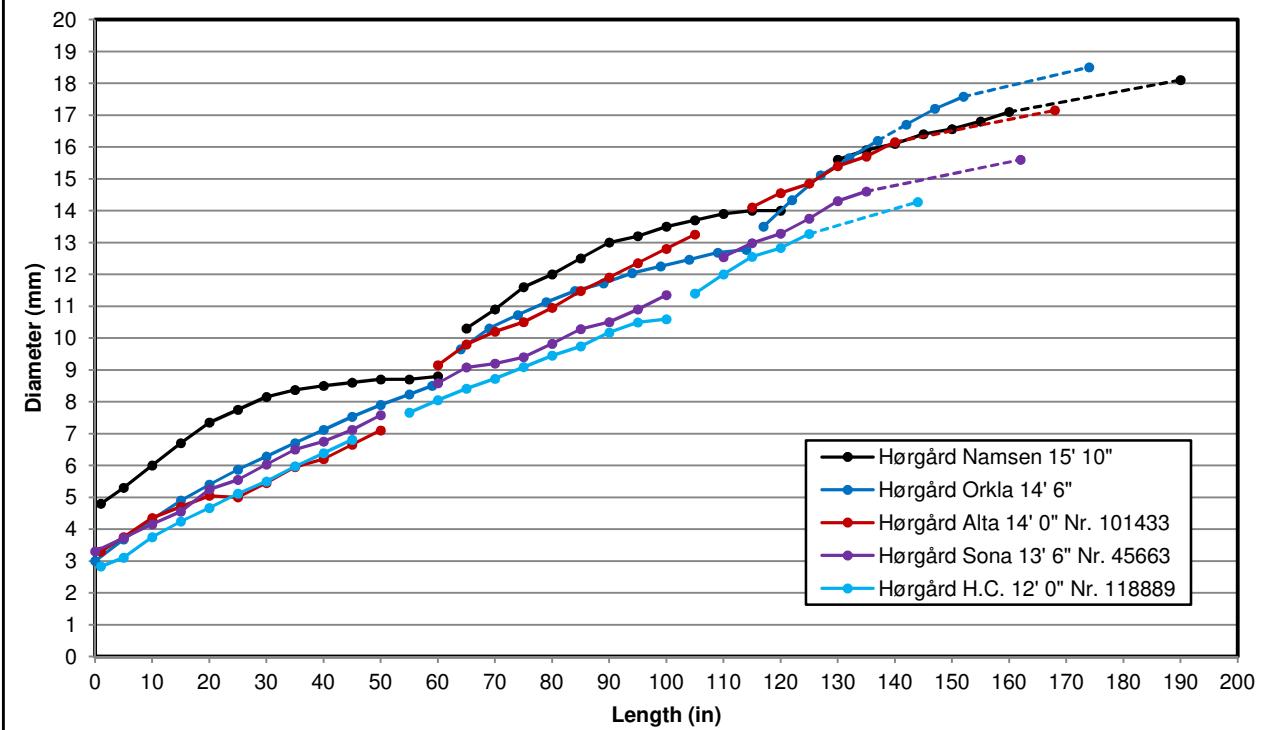
Hardy 5



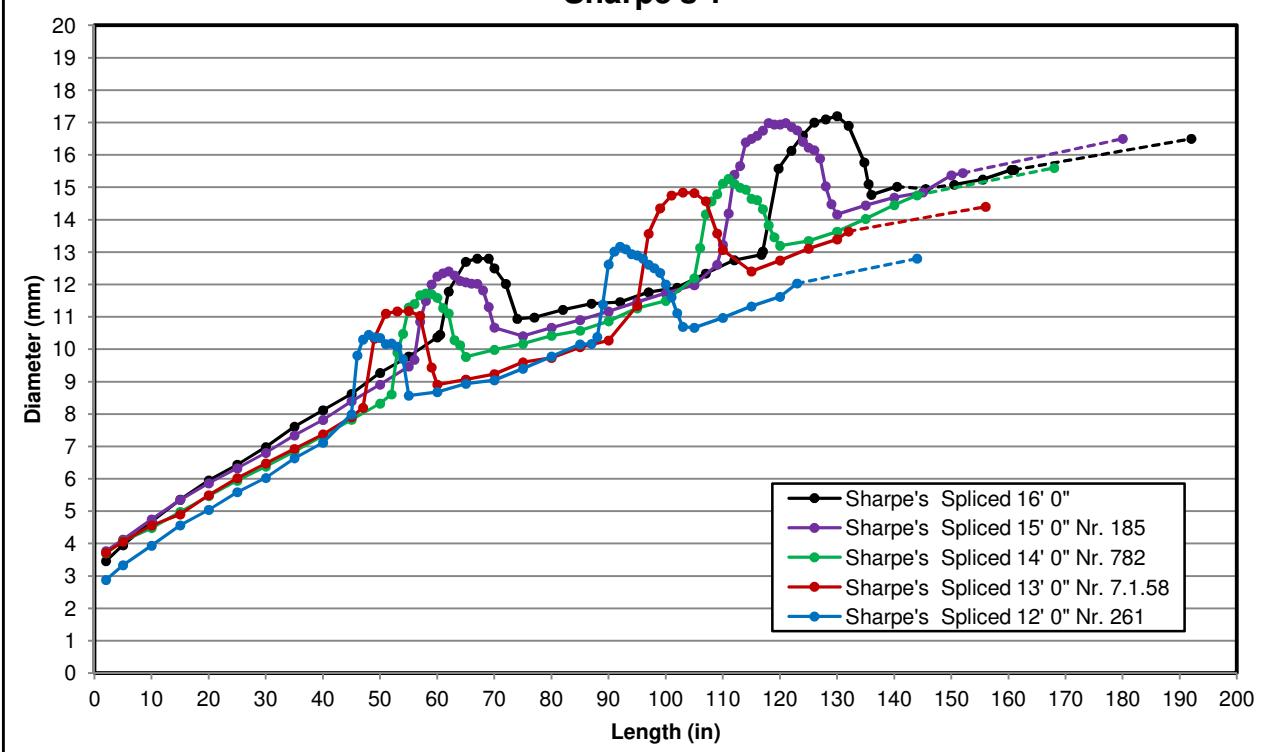
Hardy 6

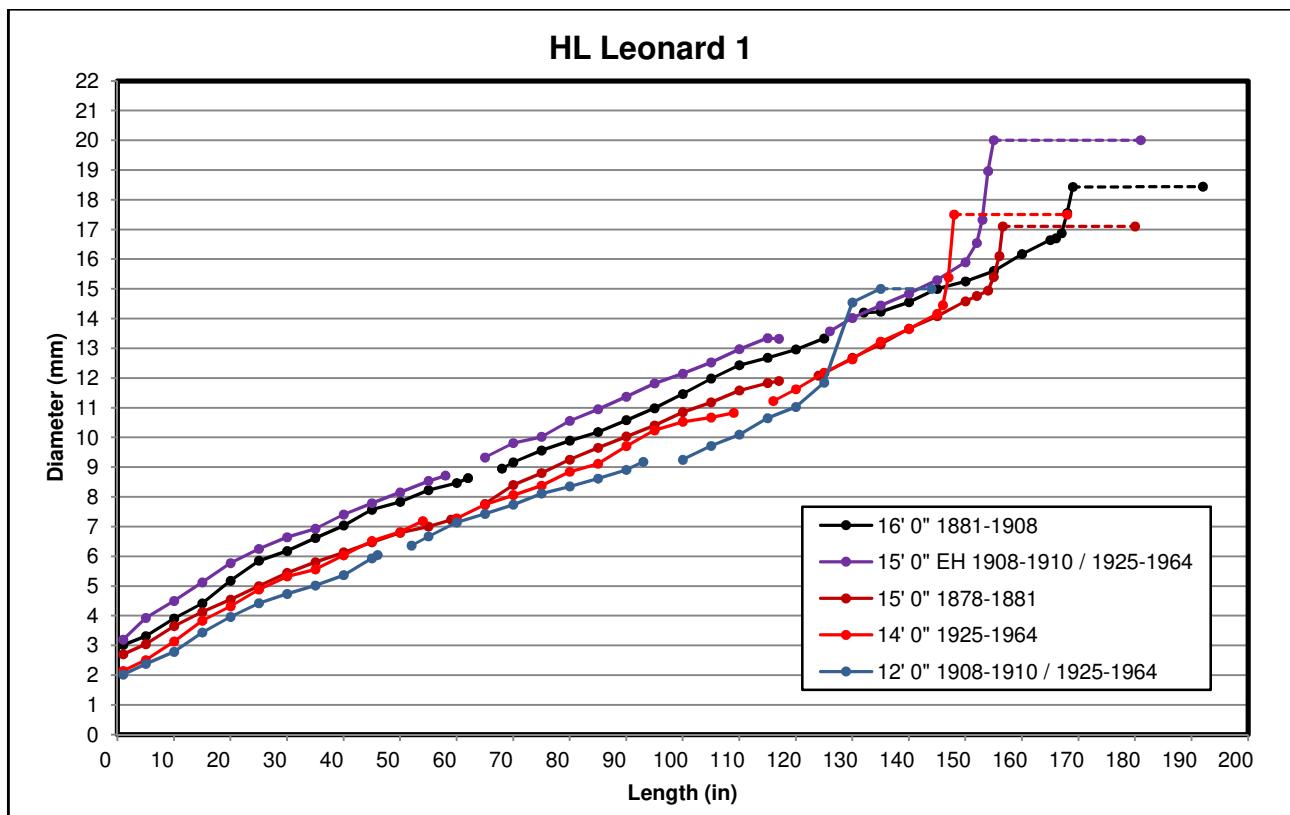
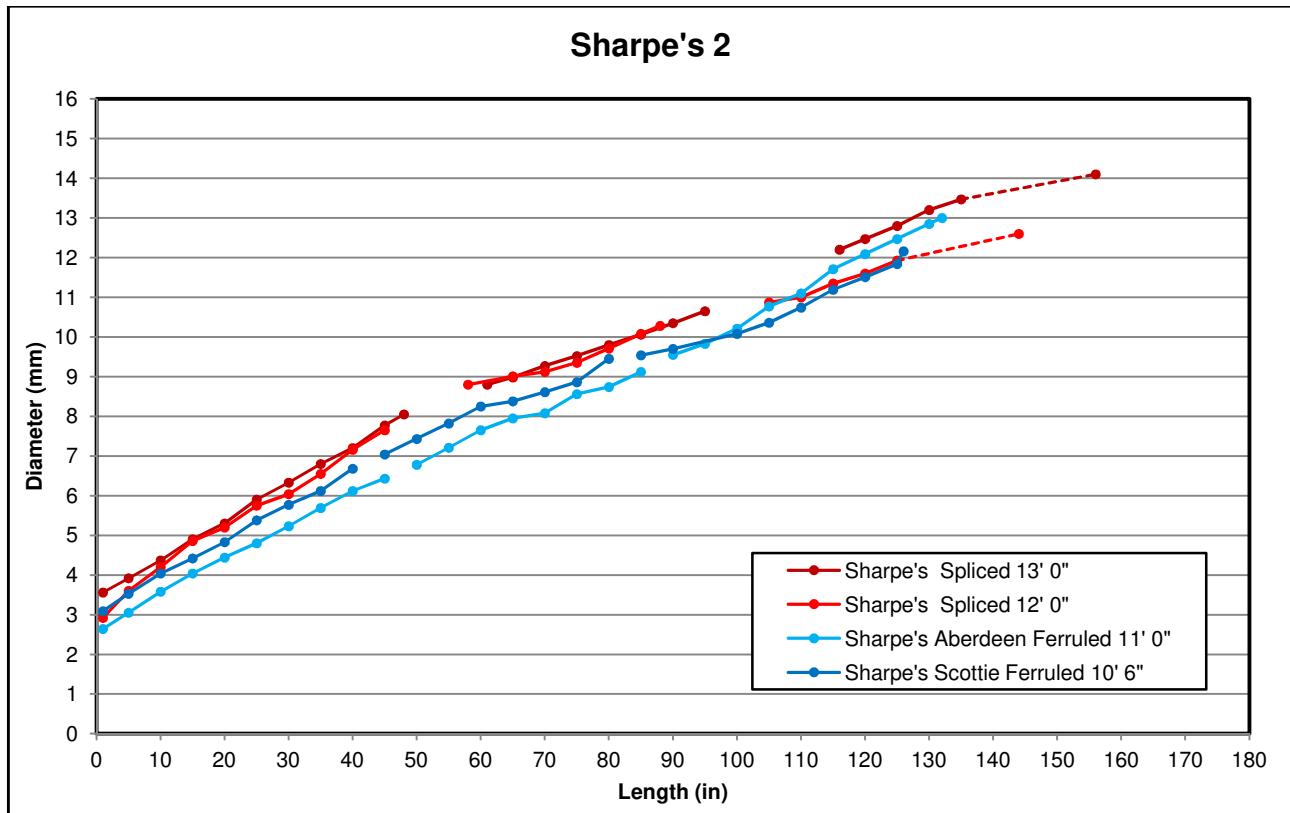


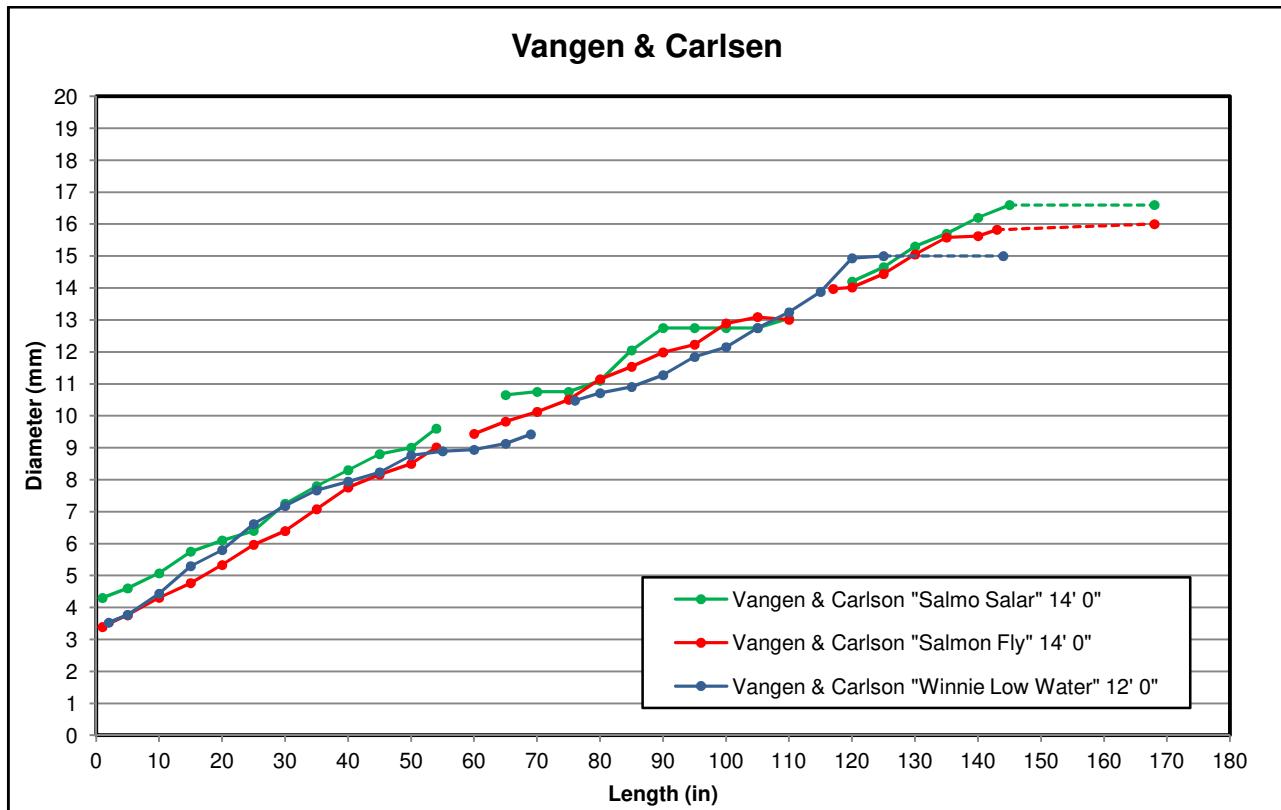
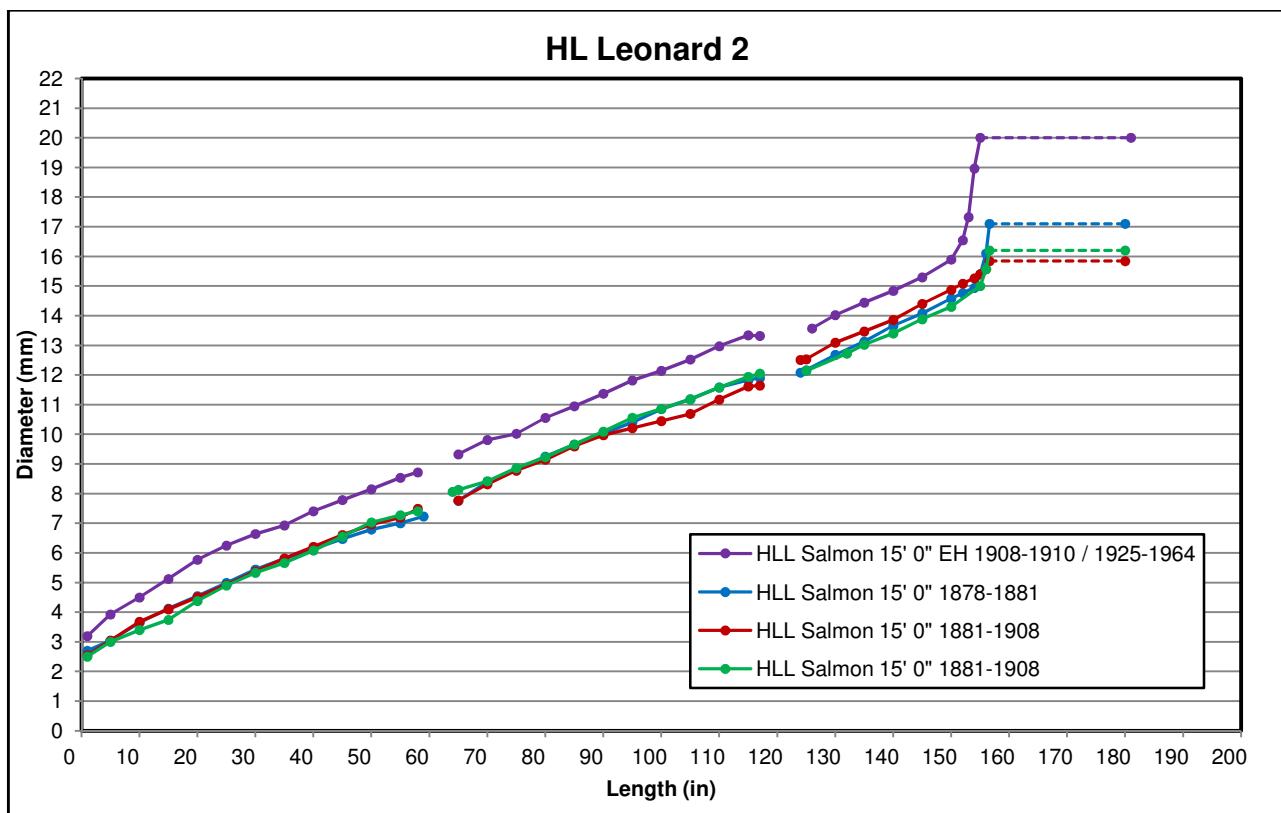
Hørgård



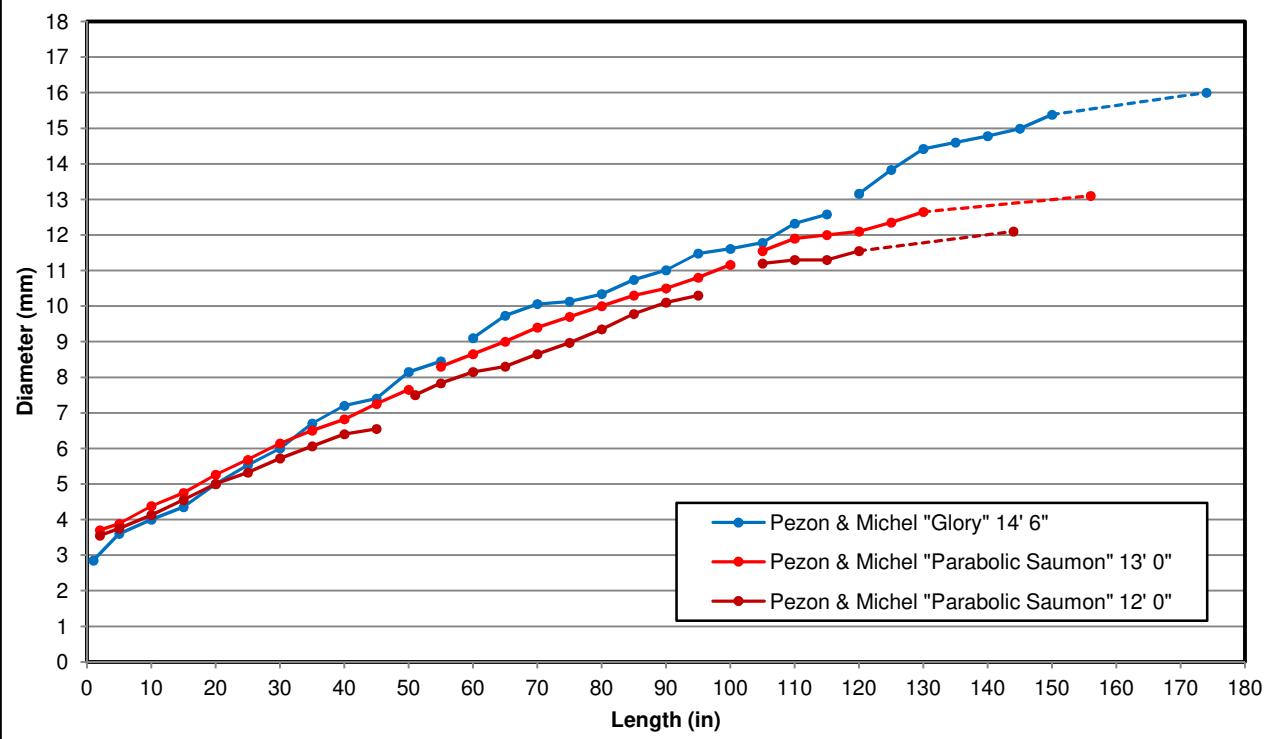
Sharpe's 1



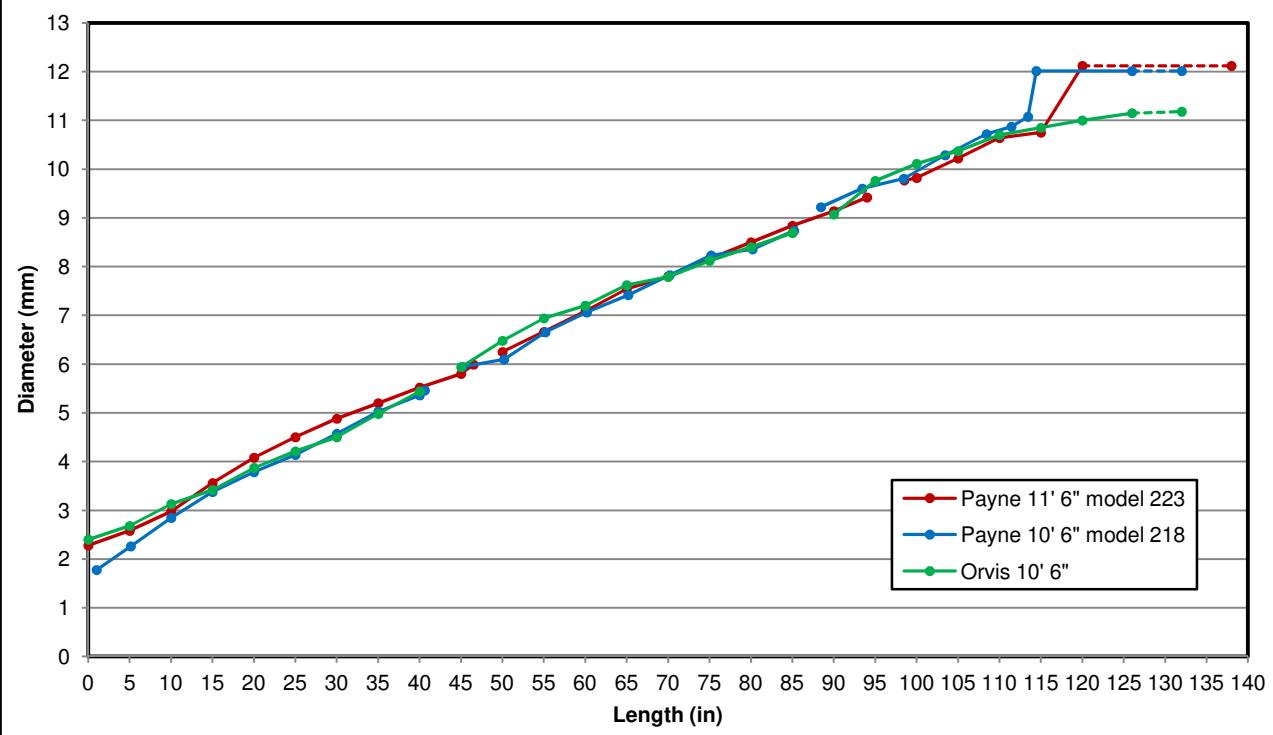




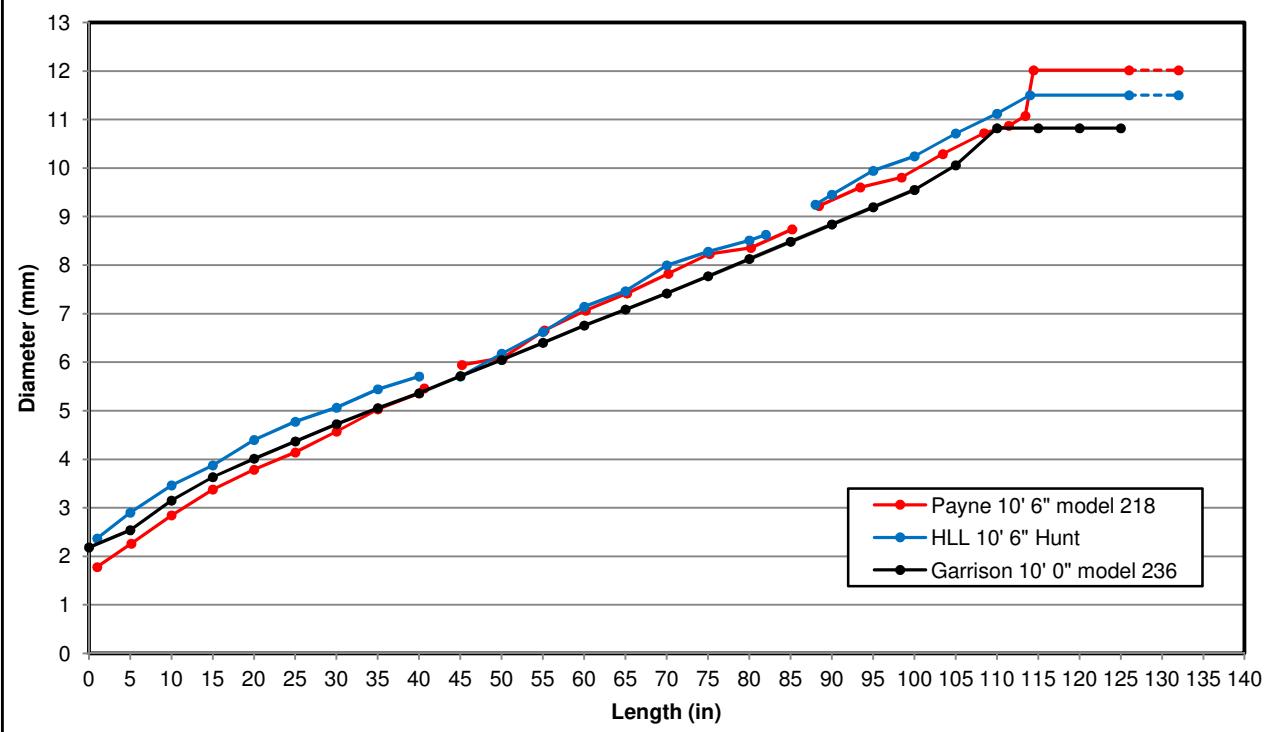
Pezon & Michel



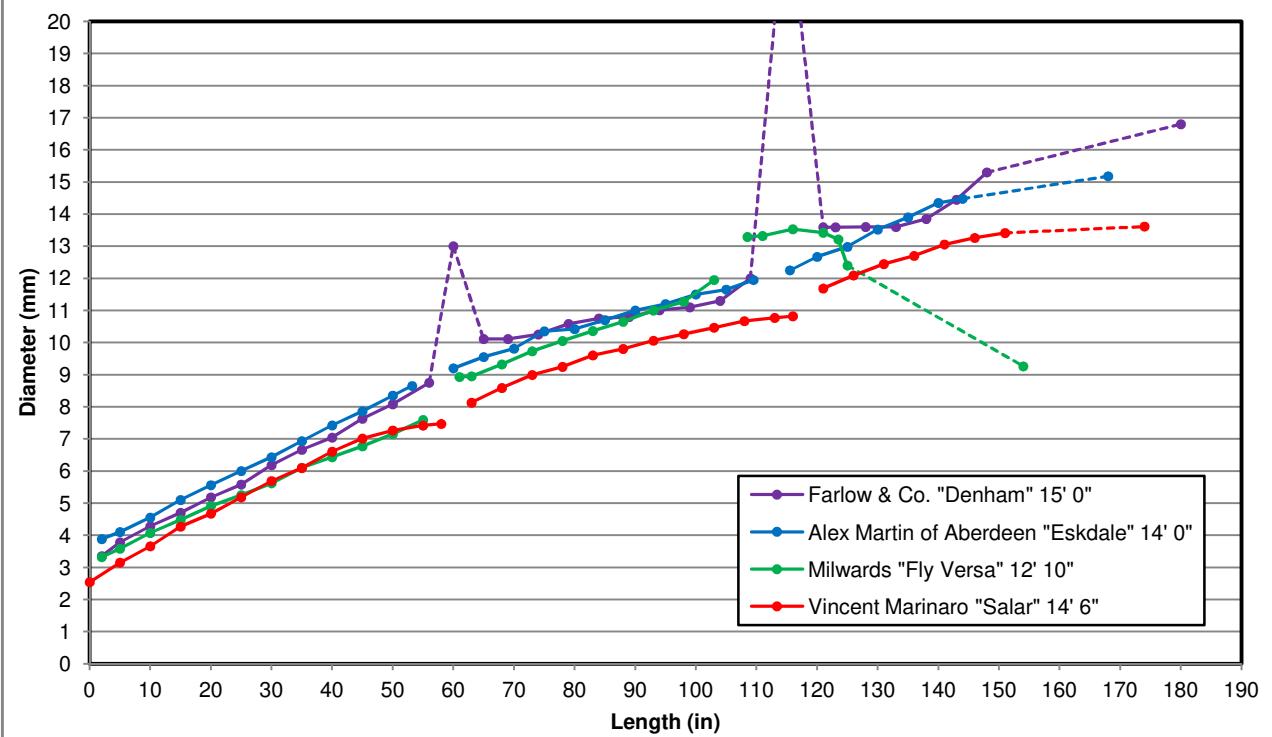
Payne 1

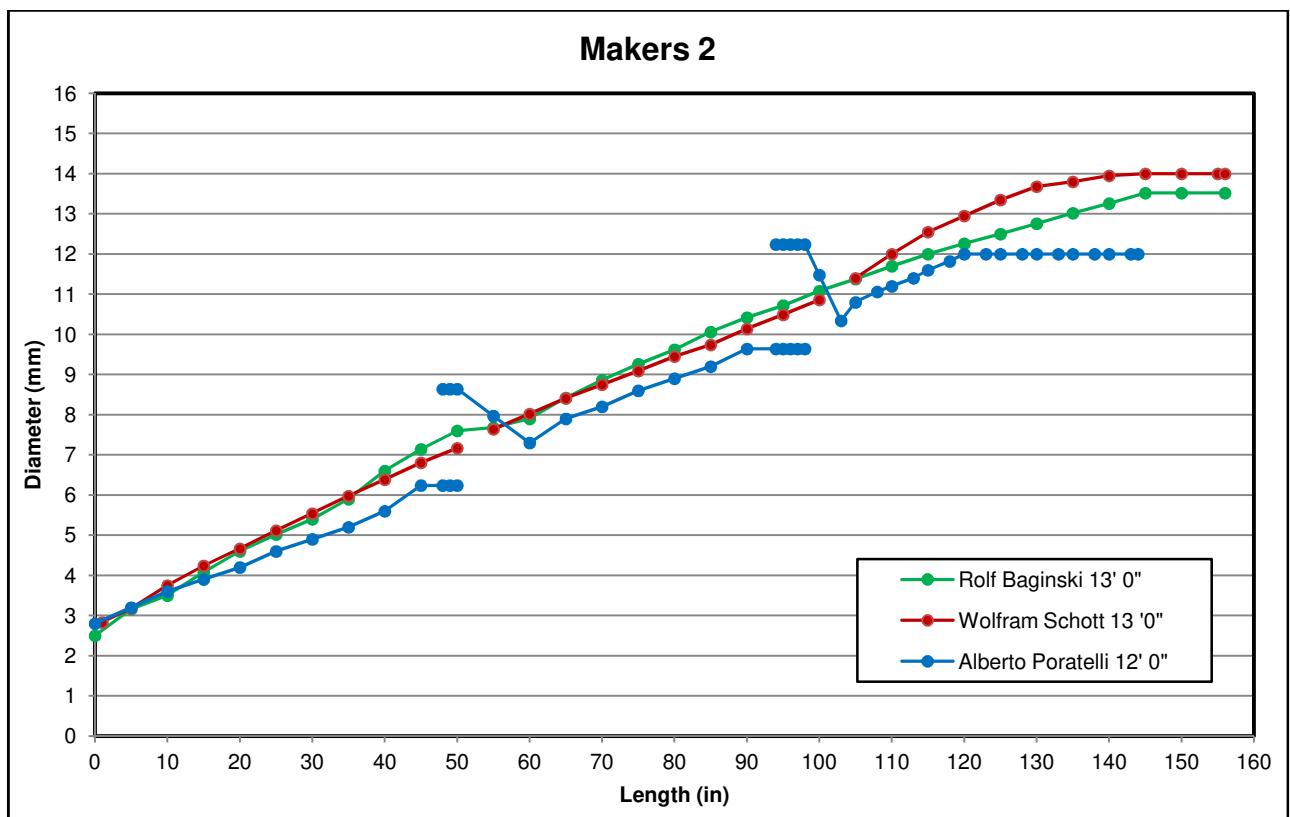
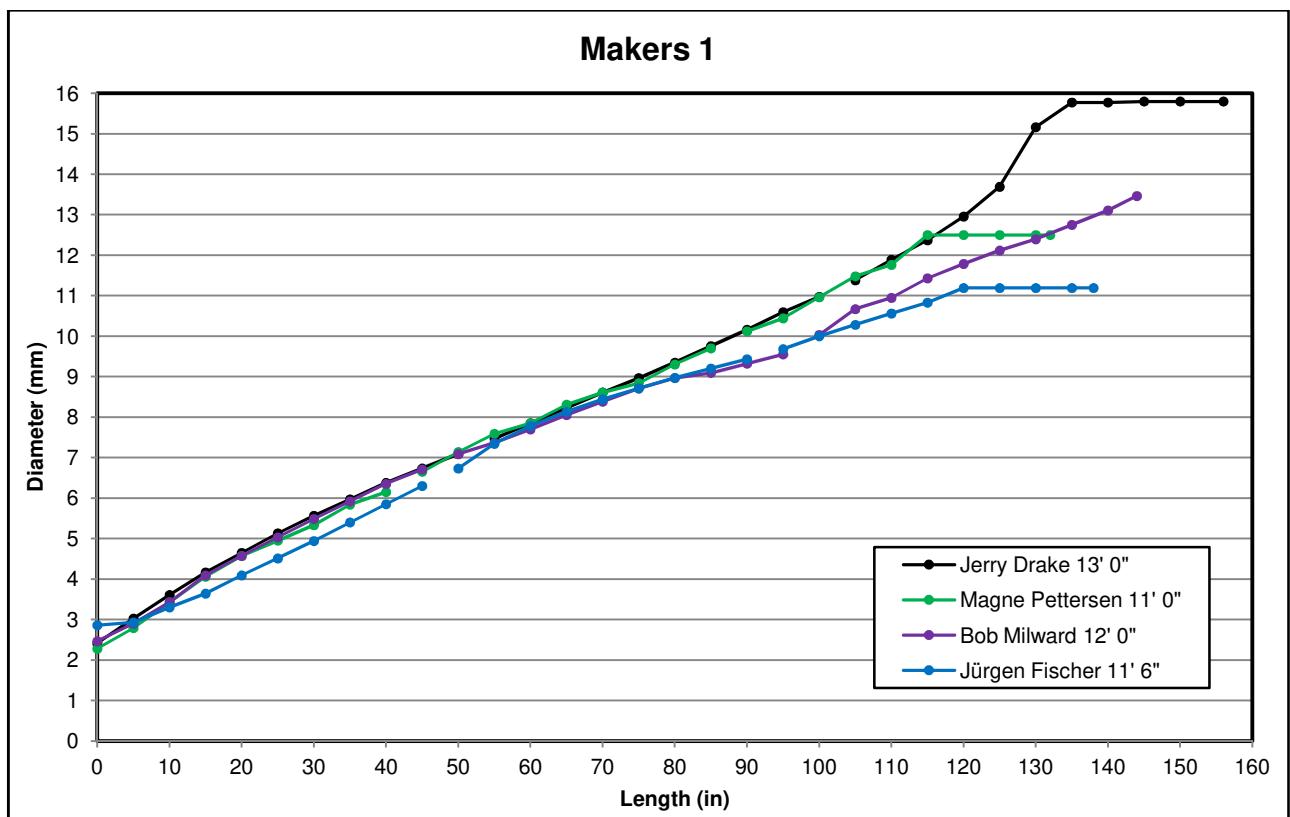


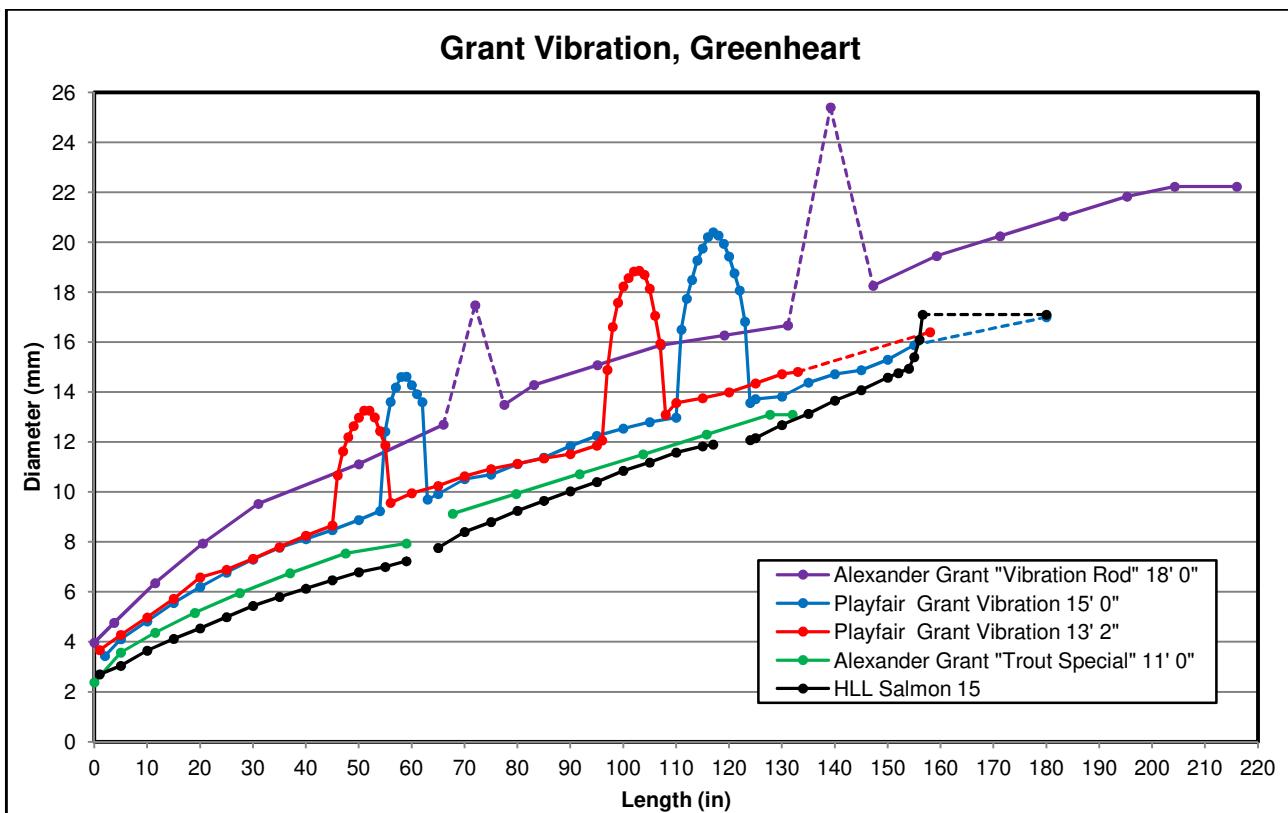
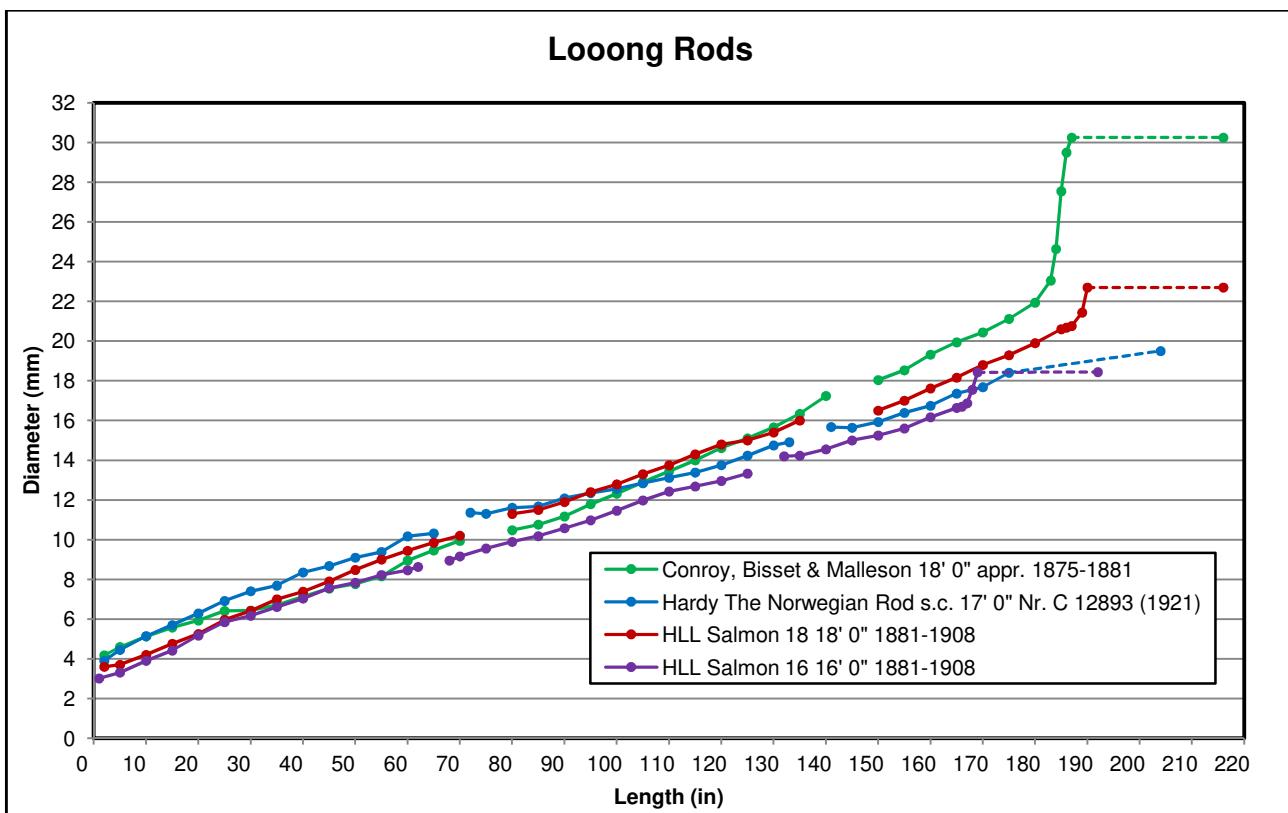
Payne 2

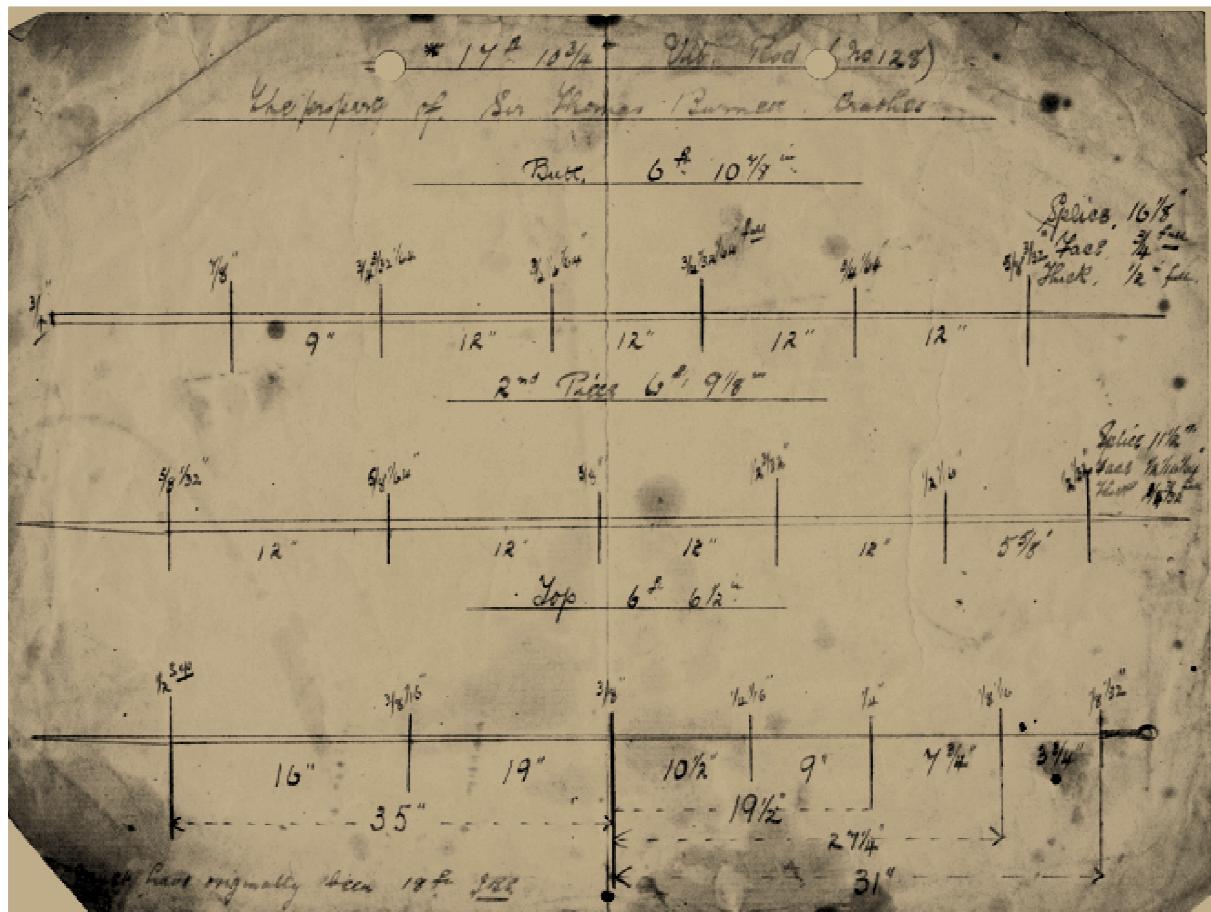


Diverse

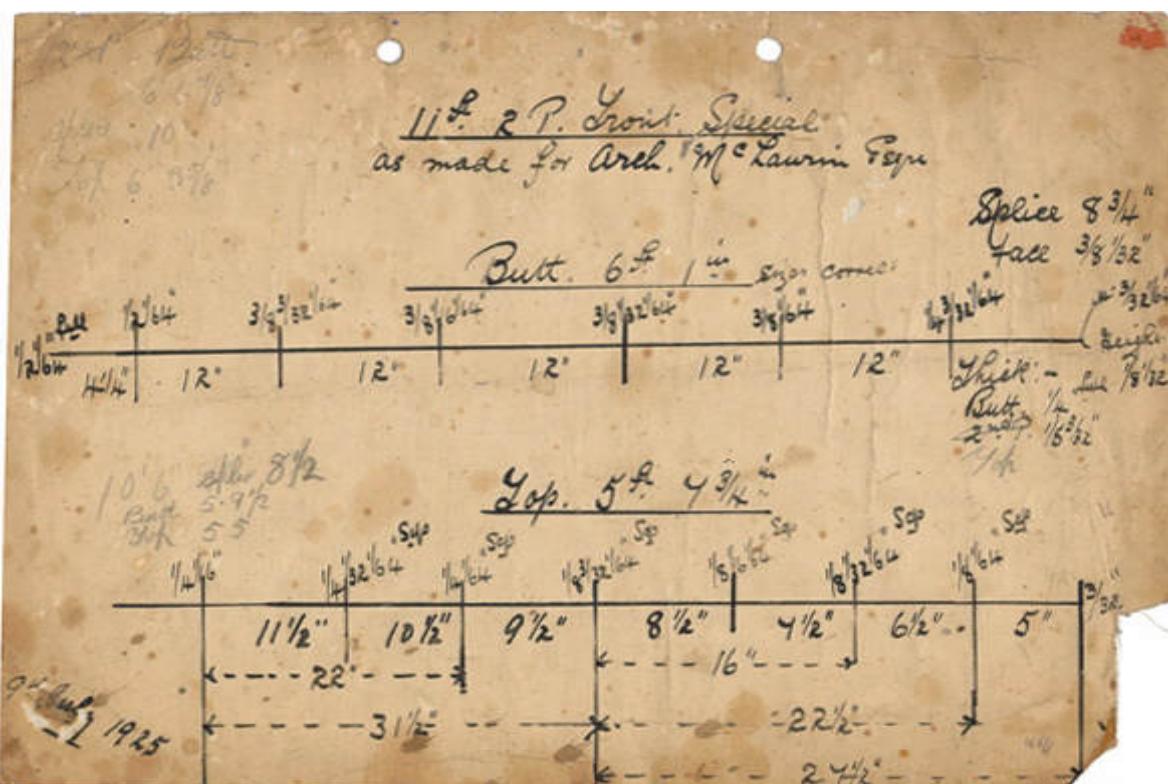








Taper - sheet rod nr. 94: "17 ft 10 3/4" Vib. Rod (No. 128). The property of Sir Thomas Burnett Crathes". Bottom left: "... had originally been 18 ft"



Taper - sheet rod nr. 95: "11 ft. 2 P. Trout Special as made for Arch. Mc Laurin Esqu."
Bottom left corner: "9th July 1925"

Charles Playfair of Aberdeen Grant Vibration

Rod No. 3616:

15' Salmon, blank finished 1/9/36, weight 21 1/4 oz., rod finished 17/9/36 weight 25 1/2 oz.
Medium action, snake rings, agate butt and end, made for H. Swan, Ware (part of a pair of rods).

Rod No.4971:

13' 3 pc. Blank finished 11/10/48 16 1/2 oz., rod finished 18/10/48 weight 19 1/2 oz.
Ordinary action, snake rings, hoop butt and end, made for D. E. Hely Hutchinson, Bath (who also had a 12' rod made at the same time).

Alexander Grant "Vibration Rod" 18' 0". Notes on taper-sheet: "The property of Sir Thomas Burnett Crathes"							
parts length, incl. splices						(= in)	(= mm)
Butt	6 ft 10 7/8 in	= 82,875"	butt/mid	Splice	16 1/8	16,13	409,6
2nd Piece	6 ft 9 1/8 in	= 81,125"		Face	3/4 full	0,75	19,1
Top	6 ft 6 1/2 in	= 78,500"		Thick	1/2 full	0,50	12,7
			mid/top	Splice	11 1/2	11,50	292,1
				Face	1/2 1/16 full	0,56	14,3
				Thick	1/4 3/32 full	0,34	8,6
Alexander Grant "Trout Special" 11' 0". Notes on taper-sheet: "As made for Arch. Mc Laurin Esqu."							
parts length, incl. splices						(= in)	(= mm)
Butt	6 ft 1 in	sizes correct		Splice	8 3/4	8,75	222,3
Top	5 ft 7 3/4 in			Face	3/8 1/32	0,41	10,3
				Thick	1/8 1/32	0,28	7,2
				Butt	1/4	0,25	6,4
				Top	1/8 3/32	0,22	5,6

The Glasgow Herald, Thursday, January 26, 1926

Death of Sir Thomas Burnett of Leys

The death took place yesterday morning at his residence, Crathes Castle, near Banchory, Deeside, of Sir Thomas Burnett, 12th Baron of Leyth. He was 85 years of age, and had been in failing health for some time. Sir Thomas was the second son of Sir James Horn Burnett, the 10th Baronet, Lieutenant and Sheriff Principal of Kincardineshire, and succeeded to the title on the death in 1894 of his elder brother, Sir Robert Burnett. Sir Thomas was a soldier by profession, and served for many years in the Royal Horse Artillery, returning with the rank of Colonel in 1890. From the time of his taking up his residence at Crathes Castle he manifested an active interest in public affairs. For many years he presided as convener over Kincardineshire County Council, where his business abilities, public-spiritedness, and tact were recognized and appreciated. He vacated that office following on his appointment in January, 1918, as Lord Lieutenant of Kincardine in succession to the late Sir Alexander Baird, Bt. of Uriel. Sir Thomas was a J. P. and a Deputy Lieutenant for the City of Aberdeenshire, and also for Aberdeenshire.

On his own property and in the neighbourhood Sir Thomas was held in warm regard. In Aberdeen he will be long remembered for the devoted service which he rendered to the Sick Children's Hospital, the chairmanship of which he held until a recent date.

He is survived by Lady Burnett, who is the eldest daughter of the late Mr. James Cumine of Rattray, Peterhead; and by two sons -Lieutenant-Colonel James Lauderdale Gilbert Burnett, C.M.G., D.S.O., commanding the 2nd Gordon Highlanders, and Major Alexander Edwin Burnett, O.B.E., who is president of the Kincardineshire Branch of the British Red Cross Society.

<http://www.burnett.uk.com/>

https://en.wikipedia.org/wiki/Crathes_Castle

Milwards

Milwards "Fly Versa" rod (no. 76) is remarkable. It features a reversed taper under the handle. This could not be measured, but an educated guess is given. See graph.

Originally designed as a "Swimversa", more rods were added to the line, like "Spinversa", "Flyversa", "Craftversa", and others. The reverse taper butt was first offered to the public on a spinning rod, the "Spinversa".

Milwards obviously had faith in the idea as they went to the trouble and expense of getting a European Patent on the reverse taper butt. A most tortuous and complicated bit of English text.

Patent (relating to Swimversa) :

http://worldwide.espacenet.com/publicationDetails/originalDocument?CC=GB&NR=859961A&KC=A&FT=D&ND=4&date=19610125&DB=EPODOC&locale=en_EP

Excerpt:

" ...In a fishing rod comprising a handle portion, an intermediate portion, and a top portion, the stiffness of the handle portion decreases towards its free end and has an average value which is less than that of the adjacent lower portion of the intermediate portion. The stiffness of the handle decreases more rapidly along the portion adjacent its upper end than it does along the portion adjacent its free end. The handle comprises a core of hexagonal cross section and a cork sleeve. The core is tapered from the upper end to the lower end, the tapering being greater for the first one third of its length from the upper end. The cork sleeve tapers for the first one third of its length from the upper end, is cylindrical for the next third and tapers again for the last third. Two rings having recesses for receiving the ends of a mounting plate for a reel are adjustably secured to the cork sleeve. The intermediate and top portions of the rod taper from their lower ends to their top ends and are formed in sections, some of which are hexagonal in section, others circular. The rod may be made of cane, steel rod or tube, or fibre glass rod or tube..." [...] "...The stiffness of the handle portion varies along the length of the handle portion in such a manner that adjacent to its upper end it is from two times to five times greater than the stiffness adjacent to its bottom or free end. Preferably the stiffness decreases more rapidly along that part of the handle portion adjacent to its upper end than it does along that portion adjacent to the lower or free end of the handle portion..."

J. S. Sharpe of Aberdeen

Information about Sharpe can be found here:

http://www.feathersfliesandphantoms.co.uk/j_s_sharpe_32.html

<http://sharpes.net/ekmps/shops/sharpes/resources/Other/sharpe-s-rod-numbering-system.pdf>

J.S. Sharpe (Fishing Tackle) Ltd.

Fishing Rod numbers from 1st Jan. 1958 until closure Dec. 1982

The earliest 1958 rod numbers were on a straight number basis.

In August 1959 the number came to 9999 and a new system was started with a year number, space, then an ascending number to 999 after which the 2 became a 3 and so on.

1958	7779	to	9099
1959	9100	to	9999
	2 100	to	2 615
1960	2 616	to	2 999
	3 001	to	3 999
	4 001	to	4 321
1961	4 322	to	4 999
	5 001	to	5 999
	6 001	to	6 578
1962	6 579	to	6 999
	7 001	to	7 999
	8 001	to	8 999
	9 001	to	9 004
1963	9 005	to	9 999

At this point the system was again changed to a reversal of the year in the 1960's and the month of manufacture. This system started June 1963 which therefore became 36 and hence July 1963 was 37 and so on.

36 to 312 with rod number in that month and year added after a space. Hence 50th rod made in Nov. 1963 would be 311 50.

1964	41	to	412	plus number in month
1965	51	to	512	plus number in month

And so on until end December 1969 which was 912 plus number in month

1970	701	to	712	plus number in month
-------------	-----	----	-----	----------------------

Jan. 1971 the system again changed to a single number for the year, a - , then the rod number in that month. This continued throughout the 1970's.

i.e. 87th rod made April 1971 was 1-4 87
 56th rod made Oct. 1979 was 9-10 56

1980	801	to	812	without the -
-------------	-----	----	-----	---------------

1981 The system then reverted to the reversal system of the 1970's.
 Hence Jan. 1981 was 181 and Dec. 1981 was 1281

1982	182	to	1282
-------------	-----	----	------

The final rod number before the closure was 1282 60 i.e. the 60th rod made in Dec. 1982

The above information as a chart with all the codes from 1958 to the end of production.
The xx refers to the rod number within that month of production.
For example 7-8 44 would be the 44th rod produced in August 1977.

1958	7779	9099											
1959	9100	9999	2 100	2 615									
1960	2 616	2 999	3 001	3 999	4 001	4 321							
1961	4 322	4 999	5 001	5 999	6 001	6 578							
1962	6 579	6 999	7 001	7 999	8 001	8 999	9 001	9 004					
1963	9 005	9 999					June	July	Aug	Sept	Oct	Nov	Dec
							36 xx	37 xx	38 xx	39 xx	310 xx	311 xx	312 xx
1964	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	41 xx	42 xx	43 xx	44 xx	45 xx	46 xx	47 xx	48 xx	49 xx	410 xx	411 xx	412 xx	
1965	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	51 xx	52 xx	53 xx	54 xx	55 xx	56 xx	57 xx	58 xx	59 xx	510 xx	511 xx	512 xx	
1966	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	61 xx	62 xx	63 xx	64 xx	65 xx	66 xx	67 xx	68 xx	69 xx	610 xx	611 xx	612 xx	
1967	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	71 xx	72 xx	73 xx	74 xx	75 xx	76 xx	77 xx	78 xx	79 xx	710 xx	711 xx	712 xx	
1968	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	81 xx	82 xx	83 xx	84 xx	85 xx	86 xx	87 xx	88 xx	89 xx	810 xx	811 xx	812 xx	
1969	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	91 xx	92 xx	93 xx	94 xx	95 xx	96 xx	97 xx	98 xx	99 xx	91 xx	911 xx	912 xx	
1970	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	701 xx	702 xx	703 xx	704	705 xx	706 xx	707 xx	708 xx	709 xx	710 xx	711 xx	712 xx	
1971	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	1-1 xx	1-2 xx	1-3 xx	1-4 xx	1-5 xx	1-6 xx	1-7 xx	1-8 xx	1-9 xx	1-10 xx	1-11 xx	1-12 xx	
1972	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	2-1 xx	2-2 xx	2-3 xx	2-4 xx	2-5 xx	2-6 xx	2-7 xx	2-8 xx	2-9 xx	2-10 xx	2-11 xx	2-12 xx	
1973	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	3-1 xx	3-2 xx	3-3 xx	3-4 xx	3-5 xx	3-6 xx	3-7 xx	3-8 xx	3-9 xx	3-10 xx	3-11 xx	3-12 xx	
1974	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	4-1 xx	4-2 xx	4-3 xx	4-4 xx	4-5 xx	4-6 xx	4-7 xx	4-8 xx	4-9 xx	4-10 xx	4-11 xx	4-12 xx	
1975	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	5-1 xx	5-2 xx	5-3 xx	5-4 xx	5-5 xx	5-6 xx	5-7 xx	5-8 xx	5-9 xx	5-10 xx	5-11 xx	5-12 xx	
1976	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	6-1 xx	6-2 xx	6-3 xx	6-4 xx	6-5 xx	6-6 xx	6-7 xx	6-8 xx	6-9 xx	6-10 xx	6-11 xx	6-12 xx	
1977	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	7-1 xx	7-2 xx	7-3 xx	7-4 xx	7-5 xx	7-6 xx	7-7 xx	7-8 xx	7-9 xx	7-10 xx	7-11 xx	7-12 xx	
1978	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	8-1 xx	8-2 xx	8-3 xx	8-4 xx	8-5 xx	8-6 xx	8-7 xx	8-8 xx	8-9 xx	8-10 xx	8-11 xx	8-12 xx	
1979	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	9-1 xx	9-2 xx	9-3 xx	9-4 xx	9-5 xx	9-6 xx	9-7 xx	9-8 xx	9-9 xx	9-10 xx	9-11 xx	9-12 xx	
1980	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	801 xx	802 xx	803 xx	804 xx	805 xx	806 xx	807 xx	808 xx	809 xx	8010 xx	8011 xx	8012 xx	
1981	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	181 xx	281 xx	381 xx	481 xx	581 xx	681 xx	781 xx	881 xx	981 xx	1081 xx	1181 xx	1281 xx	
1982	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	
	182 xx	282 xx	382 xx	482 xx	582 xx	682 xx	782 xx	882 xx	982 xx	1082 xx	1182 xx	1282 xx	

Final rod no.: 1282 60

Hørgård bamboo rod models listed in catalogues from ca. 1950 to 1985:

Single Handed Trout Fly Rods	Double Handed Salmon Fly Rods	Spinning/Coarse Fishing Rods
Aura, 9' 0"	Alta, 14' 0"	Caster, 5' 3"
Bua, 9' 0"	Etna, 14' 0" (2 pc., butt cane, top glass)	Driva, 12' 6"
Distanse, 9' 6"	Fellow, 12' 6"	Esox III, 7'
Ena, 9' 0", 9' 6"	H. A., 12' 9"	Etna Surf, 12' 6" (butt cane, top glass)
Flua, 9' 0"	H. B., 12' 9"	Ferder, 9' 3"
Golden Fly, 8'0", 8' 6", 9' 0", 9'6",	H. C., 12' 0"	Glomma, 6' 6" (1 pc.)
Junior, 7' 6"	H. D., 11' 0"	Gula, 11' 0"
Konkurranse B, 9' 3"	Namsen, 15' 6", 15' 0", 14' 6"	H 4, 5' 6"
Konkurranse D, 9' 0"	Orkla, 14' 6"	Lillemor Flue-Spinn D'Luxe, 8' 6"
Konkurranse E, 8' 6"	Skauga, 13' 6"	Lista, 9' 3"
Konkurranse ED, 8' 6"	Sona, 13' 6"	Model 21, 10' 3"
Konkurranse F, 9' 6"	Splitfly, 14' 0" (2 pc. !)	Sjoa, 5' 6"
Konkurranse Type 27, 9' 6"	Tana, 13' 6"	Skreppa, 6' 0"
Lågen, 10' 6"		Spinn, 9' 3"
Light Fly, 9' 0"		Spinnglass, 9' 6" (butt cane, top glass)
Lillemor, 8' 6"		Spinning, 9' 3"
Mount Royal, 8' 8"		Splitcast, 5' 6"
Nea, 9' 0"		Splittglass, 9' 3" (butt cane, top glass)
Nidelv, 9' 0"		Steel-Cane A, 5' 0" (1 pc.)
Prince, 9' 3"		Steel-Cane B, 5' 0" (1 pc.)
Silver Fly, 9' 0"		Surna, 10' 0"
Special, 9' 6"		Terna, 8' 0"
Turist, 8' 0" (4 pc.)		Threadline 1/0, 7' 6"
Tya, 9' 6"		Threadline 1A, 6' 9"
Type B, 8' 6"		Threadline 1B, 6' 9"
Vesla, 6' 6", 7' 0", 7' 6", 8' 0"		Threadline 2/0, 7' 0"
Veslemøy, 8' 6"		Threadline 2A, 6' 9"
"Olympicane" -set, containing a 3 pc/2 top rod, 3 ½ " reel, 20 yd line, 2 pc. "Stone Fly" imitations, illustrated instruction booklet about fly casting		Threadline 2B, 6' 9" Threadline Junior, 5' 6" (1 pc.) Ula, 6' 0" Warlock, 10' 3"



From left: 14 foot Sharpes Spliced, 15 foot Playfair Grant Vibration, both with splice protectors in place, 17 foot Hardy "The Norwegian Rod", s.c. = Steel Centred



From top: HLL 15' EH, HLL 14', HLL 12', Schott 14' 6", Schott 12' 6"



Hardy "The Norwegian Rod" guides and intermediates



Hardy "The Norwegian Rod" ferrules



Details from above rod, note the copper-wire over silk at the guides and female ferrules.

"This rod has been specially designed to stand the heavy strain of work in strong Norwegian rivers. It is a rod of great power, and will fish either fly or spoon. Weight 39 ozs".

"Suitable reel: Alta or 5" Longstone."

"Suitable line: No. 1 Corona" (old designation C5AC or approx. AFTM 13, 42 yards).



HL Leonard 16 foot and 15 foot rods



HLL 15' EH rod, signature wraps



HLL 15' rod, signature wraps



HLL 15' EH rod. Butt double built



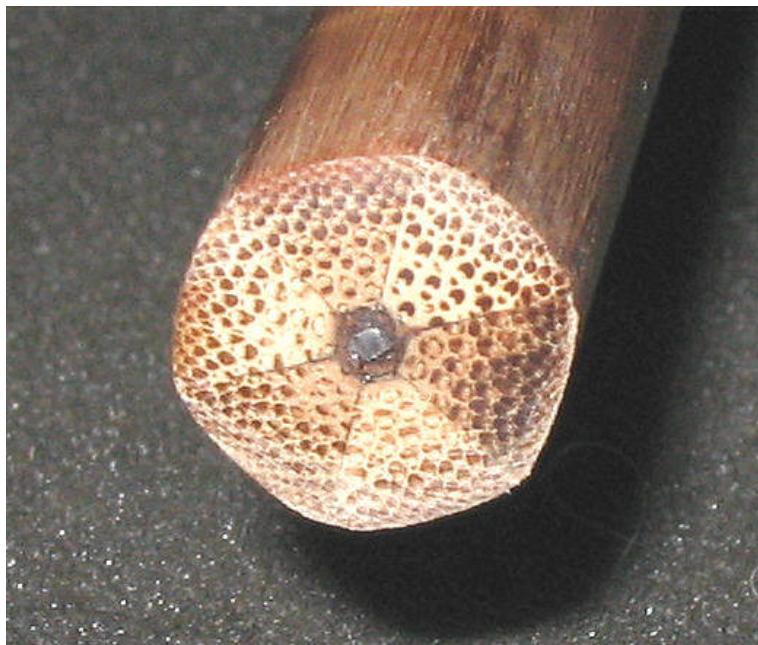
HLL 14' rod. Butt single built



Playfair Grant Vibration 13 foot rod. Butt splice. Note the dramatic swell over the splice.

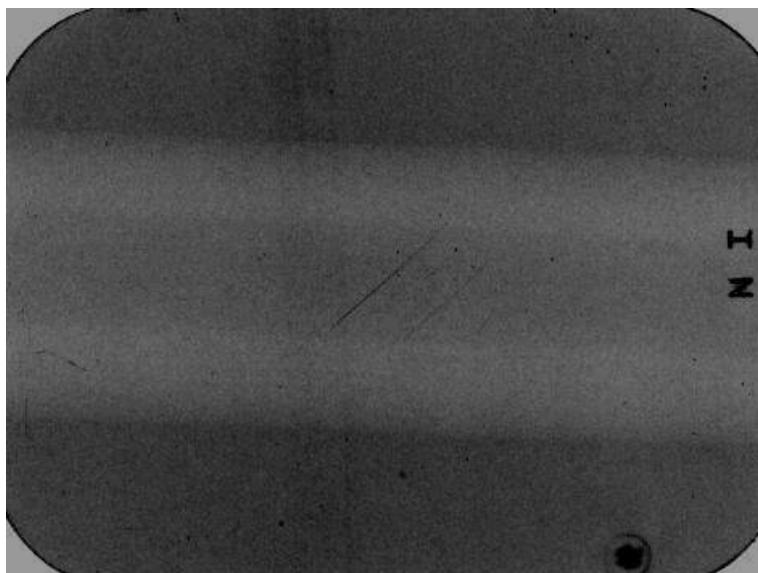


Sharpe's 14 foot rod. Splice faces, double built



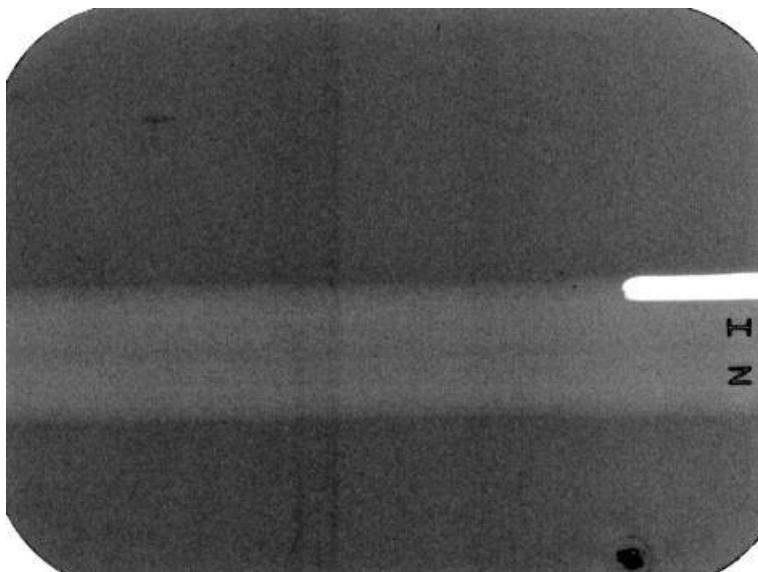
Hardy "Steel Centred" rod, cut just above handle. Rod No. 42029 = 1898

Rod diameter: 11,4 mm = 0,45 in.
Steel center diameter: 1,6 mm = 0,063 in.



X-ray image of Hardy Hollolight 12' 6"
Butt piece
The rod is held "corner down".

Diameter app. 12,5 mm = 0,492 in.
Hollow app. 5,0 mm = 0,196 in
Wall app. 3,75 mm = 0,147 in



X-ray image of Hardy Hollolight 12' 6"
Top piece

Diameter app. 5,7 mm = 0,223 in



HLL stamp used from 1881-1908



HLL stamp used from 1908-1910
and again from 1925-1964.
The stamp was lost in the 1964 fire



In 1910 (or 1927?) the "REG. U.S. PAT. OFF." was added below the stamp

Other stamps were used at different times, the last one introduced in 1982

It is next to impossible to find a supplier for ferrules in dimensions necessary for two-hand rods. Here are a few pictures of how I make them, somewhat abbreviated, from solid stock.



Solid stock
top Ni-Si, bottom Titanium and
Al-Bronce



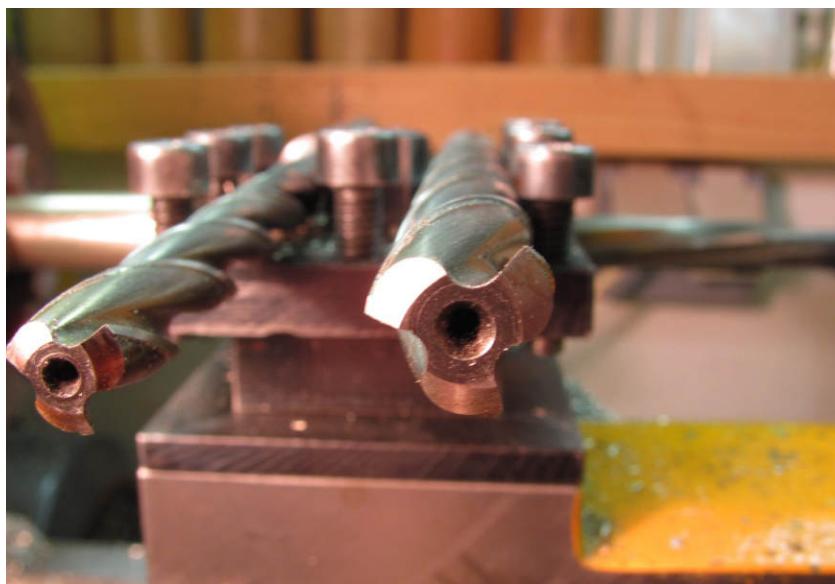
Pieces parted off and centered



Initial holes drilled through.
I use a hard metal drill for the
pilot-hole



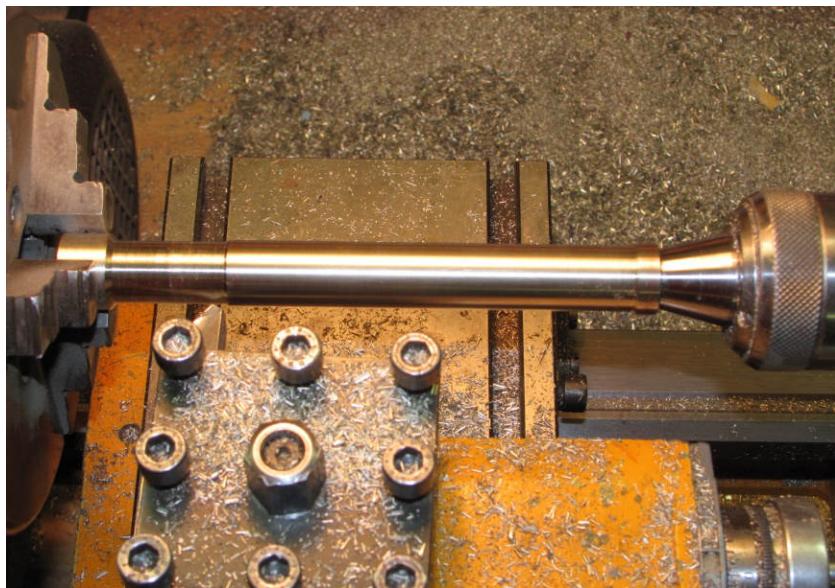
Holes are enlarged...



... using core drills with 3 cutting edges for best centering



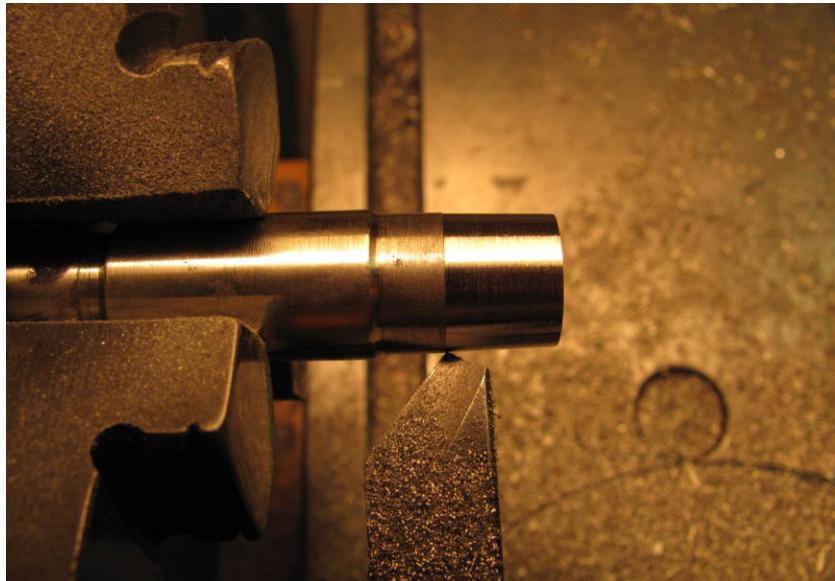
... and females reamed.



The pieces are reversed end-for-end and a light cut re-establishes a concentricall outside, in case the bore-holes have wandered, then shaped, welt included.

The walls should be thick enough to withstand the forces involved

Leeway (at left) is parted off...



... the ferrule reversed in the chuck and the cone for the serrations is cut



Finished ferrules for 3 rods 3/2 each.

Leeway cut-offs to the right, and a lot of material removed

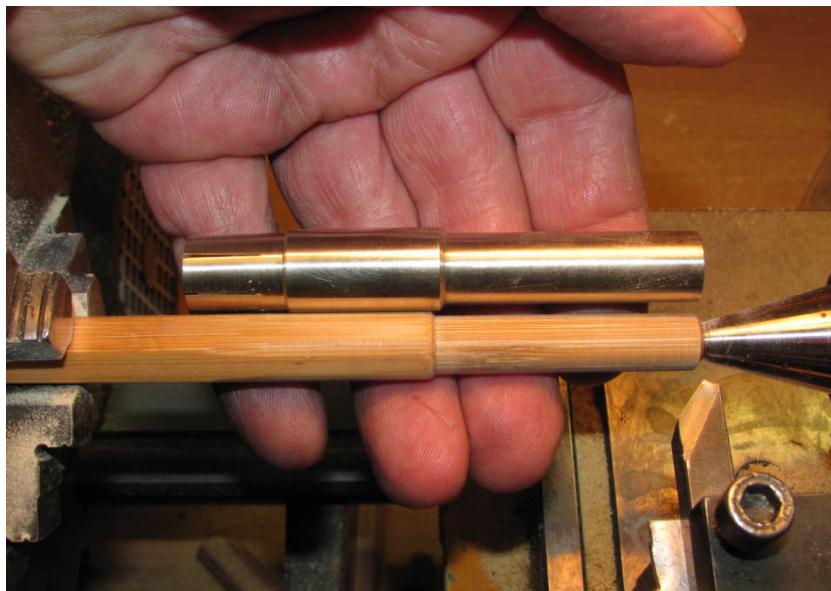
Next is cutting and dressing serrations



Polished and water-stops are in place, also inside the females

3 females 12 mm ID
3 males 12 mm OD
3 females 8 mm ID
6 males 8 mm OD

(app. 30/64th and 20/64th in.)



Ferrule stations are turned



I press my tabs flat at the ends, to lay smoothly on the bamboo flats



Ferrules glued



Females installed, with ebony-stoppers

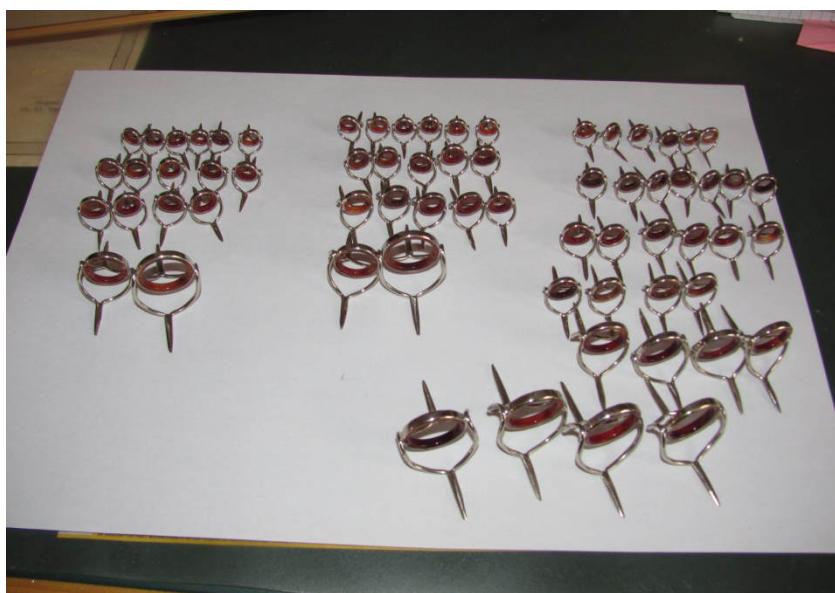


Males installed, on tips, and dressed for a fit.



The finished rods, 12'6" and 13'0", with agate-guides throughout. A total of 57 guides plus 6 agate tip-tops.

A small fortune in guides, but the customers wanted it



Agate guides



Agate tip-tops